

# Benefits of a commercial solid-state fermentation (SSF) product on growth performance, feed efficiency and gut morphology of juvenile Nile tilapia (*Oreochromis niloticus*) fed different UK lupin meal cultivars

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29 **ABSTRACT**

30 A nutritional investigation was conducted to determine whether growth performance,  
31 feed efficiency and midgut morphology of Nile tilapia is affected by United Kingdom cultivars  
32 of Yellow Lupin (Control, Y) (YLC) or Blue Lupin (Control, B) (BLC) inclusions compared  
33 to the addition of a commercial solid-state fermentation product (SSF) in separate dietary  
34 treatments for both lupin cultivars (YLS and BLS). After 49 days of feeding, tilapia receiving  
35 SSF supplemented diets (YLS & BLS) exhibited significantly greater weight gain (WG),  
36 specific growth rate (SGR), feed conversion ratio (FCR), protein efficiency ratio (PER) and  
37 condition factor (K) compared to YLC or BLC without solid state fermentation. SSF inclusion  
38 exhibited significantly improving of enterocyte height within both the first and second half of  
39 the experiment ( $P < 0.05$ ). The surface area of the midgut was not affected by lupin type or  
40 SSF ( $P > 0.05$ ); although a potential response over time was apparent in the YLS group.  
41 Enterocyte microvilli were significantly wider in fish fed YLC diets ( $P < 0.05$ ), whilst they  
42 were significantly longer in the BLC control compared to the YLC control ( $P < 0.05$ ).  
43 Microvilli lengths of fish fed YLS were comparable to those receiving BLC diets and close to  
44 being significantly longer than those fed YLC alone ( $P = 0.06$ ). Overall, BLC appeared to  
45 perform superiorly to YLC; whilst SSF inclusion promoted some desirable production  
46 parameters, seemingly most effectively in the YLC diet.

47 **Keywords:** Nile Tilapia; Growth; Feed utilisation efficiency; UK lupins; Solid State  
48 Fermentation; Gut morphology; Enterocyte microvilli integrity

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## 54 INTRODUCTION

55 In response to the growing necessity to reduce fish meal use, plant proteins have been  
56 extensively adopted as the main solution for ensuring protein security within the diets of many  
57 aquatic species and poultry, with great successes achieved in the past two decades (Michael et  
58 al., 2016; Daniel, 2018). Meanwhile, the volumetric majority of commercially cultured finfish,  
59 including tilapias and carps, do not necessarily require marine-derived proteins in their diet  
60 (FAO, 2016; Daniel, 2017). However, their increasing production levels will continue to  
61 demand a simultaneous increase in the availability of high-quality but cost-effective dietary  
62 protein sources. Ingredient selection must be scrutinised to promote a sustainable development  
63 of the aquaculture industry and plant proteins should not be exempt from this consideration. In  
64 light of high crop importations, particularly of soya, calls are being made within Europe for  
65 diversification of protein-sources, for sustenance of the livestock sector (Bowyer et al 2019;  
66 Goda et al., 2019; Mercedes et al., 2015; El-Husseiny et al., 2018; Davies et al., 2019, Hassan  
67 et al., 2019). Importation to a level of dependency does not ensure protein security and the  
68 extended supply chain raises socioeconomic and environmental sustainability concerns such as  
69 financial cost, out-sourcing of industrial efforts and employment, little to no control over  
70 agricultural practices and the ‘carbon-footprint’ of transportation. At present, alternative  
71 proteins in aquafeeds should begin to no longer be viewed, or categorised, as simply  
72 alternatives to fish meal; they should be considered as any ingredient with the potential to  
73 outperform the sustainability credentials of any other commercially implemented counterpart.

74 Lupins are seen to be a great potential competitor to soya bean (Bartkiene et al., 2015;  
75 Rajeev and Bavitha 2015). They possess a high protein content and due to the multiple species  
76 which are available, there is opportunity for cultivation in different climates and soil types;  
77 therefore they can be considered an option for many farmers in both developed and developing  
78 countries alike (Yeheyis et al. 2012; Mercedes et al. 2015). This is of considerable relevance

79 in Europe with an increased interest in tilapia production in RAS (Recirculation Aquaculture  
80 Systems) and bespoke feed development. Consequently, there is much focus on lupins as a  
81 feed crop in the UK for the home and export market for pigs, poultry and fish, including the  
82 farming of tilapia.

83 However, with most terrestrial-derived ingredients (mainly plant by-products), there  
84 are inherent nutritional limitations when consumed by most of the world's commercially  
85 produced finfish species. In many cases, the finfish digestive system has not evolved to  
86 encounter specific compounds found within plant-derived ingredients, thus availability of  
87 nutrients is directly impinged or functional gut morphology is aggravated in a manner whereby  
88 assimilation of nutrients becomes restricted (Krogdahl et al., 2005). With regards to lupins,  
89 their non-starch polysaccharide (NSP) content is of particular concern; even after de-hulling,  
90 this can remain higher than many other plant-protein competitors (Van Barneveld, 1999).  
91 Furthermore, lupins tend to contain significant quantities of oligosaccharides (Van Barneveld,  
92 1999), notably  $\alpha$ -galactosyl homologues of sucrose which have been demonstrated to impede  
93 upon the digestive process in fish (Glencross et al., 2003).

94 Nutritional inferiority of both hulled and de-hulled narrow-leaf lupin (*Lupinus*  
95 *angustifolius*), compared to soya bean meal, has been previously indicated in Nile tilapia  
96 (*Oreochromis niloticus*), with observations of depreciated growth following increasing  
97 inclusions of the lupin products (Chien and Chiu, 2003). Some have highlighted a requirement  
98 for breeding programmes and processing approaches to address anti-nutritional factors (ANFs)  
99 in lupins (Mercedes et al. 2015) but *in vivo* biological strategies aimed at degrading these  
100 compounds may present a complementary or alternative option.

101 Solid-state fermentation (SSF) involves the microbial fermentation of a substrate in the  
102 absence of free-flowing water. Subsequent products may present a multi-faceted approach to  
103 continued fermentation within the gastro-intestinal tract of livestock, by providing residual

104 bioactive components theoretically capable of degrading previously indigestible dietary  
105 fractions. Enhanced animal performance has previously been observed following inclusion of  
106 solid-state fermentation products in more contemporary formulations for poultry (Hooge et al.,  
107 2010) and Nile tilapia *Oreochromis niloticus* (Hassaan et al., 2017). Diógenes et al (2018)  
108 investigated commercial exogenous enzymes and the SSF product Synergen™ produced by  
109 Alltech, USA with very promising results on the performance of turbot (*Scophthalmus*  
110 *maximus*) juveniles fed distillers' dried grains with solubles (DDGS) based diets.

111 In terms of enhancing the nutritional value of lupins, a recent study, investigating the pre-  
112 treatment of lupin with Lactobacilli for inclusion in barramundi (*Lates calcarifer*) diets,  
113 reported that nutritional value of the ingredient could be significantly improved through such  
114 fermentation methods (Binh Van et al., 2015). To the authors' knowledge, no studies have yet  
115 examined lupins in conjunction with solid-state fermentation products in finfish diets.  
116 Furthermore, both lupins and exogenous bioactive supplements (asides from probiotics) have  
117 sparsely been investigated with regards to their effects upon gut morphology, despite the  
118 organ's integral function in assimilating nutrients and pathogen defence; hence the reasoning  
119 behind this study. The midgut contains enzymes from the pancreas, intestinal wall and liver.  
120 These enzymes attack proteins, lipids, and carbohydrates which obviously affect feed  
121 efficiency utilization and consequently growth performance of fish, thus midgut  
122 histomorphology was appraised at the start-, mid- and end-point of the trial to identify any  
123 temporal responses to the experimental ingredients. Furthermore, the ultrastructure of the  
124 midgut brush border was examined at the end of the study to identify any adverse effects upon  
125 the dietetically and nutritionally sensitive microvilli. Carcass composition, along with  
126 haematological and serological indices of health and immune status were also examined for  
127 tilapia. Thus, the present investigation was conducted to evaluate the performance and midgut  
128 morphology of Nile tilapia fed diets containing either yellow lupin (*Lupinus luteus*) or blue

129 lupin (*Lupinus angustifolius*) meals with and without inclusion of a solid-state fermentation  
130 product (Synergen™; Alltech Inc., KY, USA).

## 131 **MATERIALS AND METHODS**

### 132 **Experimental system and animals**

133 The nutritional trial was conducted within a Recirculating Aquaculture System (RAS)  
134 facility designed for nutrition trials with replicate tanks. For the study, YY super-male, black  
135 Nile tilapia (*Oreochromis niloticus*) was obtained from North Moore Tilapia (Lincolnshire,  
136 UK). The fish were stocked into 80 L tanks within a ~2200 L recirculating system which  
137 supplied a flow rate of ~600 L/hr. Acceptable water quality was maintained by biological and  
138 mechanical filtration, temperature was maintained at 26.0 °C ± 1, dissolved oxygen was  
139 maintained above 76.0 % and a 12 hrs light photoperiod was implemented with fluorescent  
140 lights and timers. During a 4 week adaptation period, the fish were fed a BioMar Efico Enviro  
141 (BioMar, DK) diet at ~2 % body weight (BW) per day. Following adaptation and grading,  
142 selected individuals were restocked into replicate groups of 50 individuals ( $n = 3$ ), with  
143 resulting average initial fish weight of 36.22 g ± 0.16; corresponding to a stocking density of  
144 20.12 kg/m<sup>3</sup> ± 0.13.

### 145 **Experimental ingredients and diets**

146 De-hulled kernel meal from narrow-leaf blue lupin (*Lupinus angustifolius* cv. Sanabor)  
147 and yellow lupin (*Lupinus luteus* cv. Pootalong) were supplied by Soya UK (Hampshire, UK),  
148 after de-hulling and milling by Alvan Blanch (Wiltshire, UK). These crops were cultivated in  
149 the U.K. as part of the Lupins in UK Agriculture and Aquaculture (LUKAA) initiative  
150 (Innovate UK). The solid-state fermentation product, Synergen™ (SSF), was kindly supplied  
151 by Alltech Inc. (KY, USA). Four experimental diets were formulated to satisfy all known  
152 nutrient requirements of Nile tilapia (NRC, 2011) and be isonitrogenous (N\*6.25), isolipidic  
153 and isocaloric. These were two basal diets, with 15 % yellow or narrow-leaf blue lupin

154 inclusion to form reference (control) diets at a lupin level compliant with successful previous  
155 inclusions for warm water fish species). Synergen™- (Alltech®) supplemented diets were  
156 manufactured by including the SSF product at 0.1 % at the expense of corn starch (Table 1).  
157 The diets were formulated using feed formulation software (FeedSoft™ FeedSoft corp., Dallas  
158 TX, USA) with inputted data from analysed ingredients actually employed.

### 159 **Diet preparation**

160 The ingredients were thoroughly combined in a Hobart Legacy mixer (Hobart Food  
161 Equipment, HL1400-10STDA; AU), for 30 min. Oil was subsequently added to the ingredient  
162 mix and left to combine homogenously for 30 min, followed by the addition of tepid water to  
163 achieve an appropriate consistency for pellet manufacture. Once an appropriate consistency  
164 was achieved, the dietary mix was immediately cold-press extruded (PTM Extruder System,  
165 P6; Devon, UK) and manually cut to form 2 mm diameter pellets. The moist pellets were oven-  
166 dried at 35 °C (Genlab, MINO 200 F; Cheshire, UK). The diets were packaged in sterilised  
167 containers and kept at room temperature (~15 °C) until used.

### 168 **Chemical composition**

169 Proximate compositional analysis was conducted according to standard AOAC (2016)  
170 procedures: moisture by oven-drying at 105 °C; crude protein via Kjeldahl method with a  
171 Gerhardt Kjeldatherm 40 digestion block and automated Vapodest 40 distillation unit  
172 (Gerhardt Laboratory Instruments; DE) (N x 6.25); crude lipid by hot-solvent extraction with  
173 a 6-place Soxtherm and Multistat control system (Gerhardt Laboratory Instruments; DE); ash  
174 via incineration at 550 °C for 12 hrs. The sum of moisture, crude protein, crude lipid and ash  
175 (%) was subtracted from 100 to calculate nitrogen-free extract (NFE).

176

### 177 **Feeding and biomass sampling**



178 The trial lasted a total period of 49 days. Throughout the trial, the animals were fed  
179 fixed rations between 2.0 and 3.5 % BW per day, which were incrementally reduced as the fish  
180 grew. The fish were weighed in bulk, by tank, on a weekly basis. This was performed, to an  
181 accuracy of 1 gram. Feeding rations were subsequently calculated for the following 6 days.

## 182 **Performance evaluation**

183 Weight gain (g) specific growth rate (g/d), protein efficiency ratio and condition factor  
184 were recorded for all fish from each aquarium at the initiation and the termination of the  
185 experiment was calculated using the subsequent formulae:

186 Weight gain (WG) = final body weight (g) – initial body weight (g).

187 Specific growth rate (SGR) =  $100 \times ((\ln(W2) - \ln(W1)) / T)$ , Where: Ln = the natural log; W1 =  
188 Initial body weight; W2 = Final body weight and T= period of study (60 days).

189 Protein Efficiency Ratio (PER) = WG (g)/Protein intake (g).

190 Condition Factor = K value = (body weight, g) / (body length, cm<sup>3</sup>) x 100)

## 191 **Carcass composition**

192 At day 49, sampling for whole carcass was performed by sacrificing and pooling  $\geq 200$   
193 g of wet fish per tank ( $n = 3$ ). The proximate composition of the carcasses was determined  
194 according to AOAC (2016)

## 195 **Haematological parameters**

196 At day 49, three fish per tank ( $n = 9$ ) were sedated in buffered tricaine methanesulfonate  
197 (MS222) and blood was collected from the caudal vein. Haemoglobin levels (g/dl) were  
198 determined utilising Drabkin's cyanide-ferricyanide solution (Sigma) as described by Rawling  
199 et al. (2012). Haematocrit (% PCV) was determined using the microhaematocrit method  
200 described by Brown (1988). Serum was prepared in accordance with Rawling et al. (2012).  
201 Serum glucose (mg/dl) was measured by the Trinder method, a turbidimetric coupled-enzyme  
202 assay. In brief, phosphate buffer (100 mM, pH 7.0) containing 0.016 % (w/v) 4-

203 Aminoantipyrine,  $2 \times 10^{-4}$  % (w/v) peroxidase, 0.105 % (w/v) phenol and 0.1 % (v/v) Tween-  
204 20 was created as a colour reagent (all reagents Sigma). Three ml of colour reagent and 50  $\mu$ l  
205 of serum were mixed and incubated for 15 min at 28 °C, rapidly cooled, then read at 550 nm.  
206 Serum lysozyme activity (U/ml) was analysed in accordance with methods described by  
207 Demers and Bayne (1997), which involved the lysis of Gram-positive *Micrococcus*  
208 *lysodeikticus* and measured by a turbidimetric assay.

### 209 **Midgut histology**

210 Specimens for mid gut evaluation were sampled from the initial stock at day 0 ( $n = 9$ ),  
211 followed by sampling of 3 fish per tank at days 26 and 49 ( $n = 9$ ), for light microscopy (LM).  
212 Specimens for transmission electron microscopy (TEM) were also obtained from the fish  
213 sampled at 49 days.

214 For light microscopy preparation (LM), the specimens were fixed in 10 % formalin  
215 which was replaced by 70 % ethanol after 24 hrs. The specimens were subsequently dehydrated  
216 in graded ethanol concentrations then embedded in paraffin wax. Multiple sections were cut  
217 from each sample at 5  $\mu$ m thicknesses (Leica, RM2235; Buckinghamshire, UK) and stained  
218 with haematoxylin and eosin (Leica, Autostainer XL; Buckinghamshire, UK). The specimens  
219 were screened with a Leica DMIRB microscope and Olympus E410 digital SLR camera.

220 Enterocyte heights ( $\mu$ m) were measured throughout intestinal folds. Functional surface area  
221 was evaluated by measuring the outer mucosal (OP) and inner epithelial (IP) perimeters of  
222 cross-sections, to calculate perimeter ratio (PR) (arbitrary unit: AU) as follows:

223 Perimeter ratio (PR) = OP / IP (As described by Bowyer et al., 2019)

224 For Transmission Electron Microscopy (TEM) appraisal, the samples were processed in  
225 accordance with methods detailed by Dimitroglou et al. (2009). In brief, specimens were fixed  
226 in sodium cacodylate-buffered 2.5 % glutaraldehyde then post-fixed in sodium cacodylate-  
227 buffered 1 % osmium tetroxide (OsO<sub>4</sub>). Dehydration was conducted in graded levels of ethanol;

228 thereafter infiltration, curing and polymerisation were conducted with low viscosity resin  
229 premix (AGR1078, Agar Scientific; Essex, UK).

230 Ultra-thin sectioning (~80 nm) was conducted using a Reichert-Jung Ultracut E ultratome  
231 (Leica; Buckinghamshire, UK) with a diamond knife (Microstar Tech.; TX, USA).

232 Staining was conducted on copper grids using saturated uranyl acetate with secondary  
233 contrasting using lead citrate solution.

234 The specimens were screened with a 120 kV JEOL JEM-1400 transmission electron  
235 microscope (Tokyo, Japan) with a Gatan Orius 830 imaging system (CA, USA).

236 Microvilli heights (MVH) ( $\mu\text{m}$ ) and microvilli diameters (MVD) ( $\mu\text{m}$ ) were measured using  
237 micrographs orientated in a cross-section fashion. Micrographs providing an aerial view of the  
238 brush border were used to measure microvilli counts (MVCT) (no. / $\mu\text{m}^2$ ) using 1  $\mu\text{m}^2$  quadrants  
239 placed upon standardised co-ordinates. Estimated total absorption surface area (TAS),  
240 expressed as  $\mu\text{m}^2$  per 1  $\mu\text{m}^2$  foot-print, was calculated using the previous parameters as follows:

241 
$$\text{TAS } (\mu\text{m}^2 / 1\mu\text{m}^2) = ((2\pi \times \frac{1}{2}\text{MVD} \times \text{MVL}) + (2\pi \times \frac{1}{2}\text{MVD}^2)) \times \text{MVCT}$$

## 242 **Economical evaluation**

243 The economic value of the diets was determined according to (Abdel Rahman et al. 2010  
244 and Salama et al. 2010) using the following equations:

245 Feed Conversion Ratio (FCR) = Feed intake (FI) (g)/WG (g).

246 Relative feed cost/kg fresh fish = Values of feed cost/kg fresh fish / the minimum value of the  
247 same parameter.

248 Feed cost/ 1 kg gain (\$) = Feed intake per kg gain (FCR)  $\times$  cost/kg diet (\$).

249 Economic conversion rate (ECR) = Cost of diet (\$  $\text{kg}^{-1}$ )  $\times$  Feed conversion ratio (FCR).

## 250 **Statistical analyses**

251 All statistical analyses were performed using Sigma Plot 13.0 (SyStat Software Inc.;  
252 IL, USA). All values expressed as percentages herein were arcsine-transformed prior to

253 statistical analysis. Fish and feed performance, carcass composition, haemato-serological and  
254 midgut ultrastructural parameters were analysed via Two-Way Analysis of Variance (ANOVA)  
255 with Fisher's LSD Method for pair wise multiple comparisons. Variables tested were lupin  
256 type (YL and BL) and SSF presence (0 and 0.1 % SSF, i.e. control and SSF inclusion), with a  
257 test of interaction between these two variables. Enterocyte height (EH) and absorptive surface  
258 area (PR) were analysed via Three-Way ANOVA with Fisher's LSD Method. Variables tested  
259 were lupin type, SSF presence and time (day 0, 26 and 49), with interactions assessed between  
260 the three variables. Significant effects of time alone upon all treatments collectively are not  
261 presented in figures herein. Analyses were performed upon ranked means, where data  
262 expressed non-normal distribution and are referred to as such within. Statistical significance  
263 was considered as  $P \leq 0.05$  throughout.

264 Fish protocols were approved by the Institutional Animal Care and Welfare Committee  
265 and conforming to European Union statutory regulations for Animal Scientific Procedures  
266 (APC's).

## 267 **RESULTS**

268 Growth performance, feed efficiency and fish condition results are displayed in Table  
269 2. Average final fish weight (FW), weight gain (WG) and specific growth rate (SGR) were all  
270 significantly increased by SSF (Synergen™) inclusion ( $P = 0.02$ ,  $P = 0.02$ ,  $P = 0.03$ ,  
271 respectively); no significant effects of lupin type, or lupin type–SSF interaction were observed.  
272 Significant effect was also detected upon the improvement of FCR with the SSF product  
273 inclusion against the corresponding control lupin diets fed to tilapia. Furthermore, no  
274 significant effects of SSF, lupin type or an interaction between the two dietary variables upon  
275 PER ( $P = 0.07$ ) No significant effects upon K-factor (K-F) were observed.

276 ***Carcass composition*** appeared not to be affected by lupin type, SSF inclusion or interaction  
277 between the two dietary variables; the results are displayed in Table 3.

278 **Haematological** analysis of haematocrit (% PCV), haemoglobin (g/dl), serum glucose (mg/dl)  
279 and serum lysozyme (U/ml) did not appear to show any significant responses to the dietary  
280 variables; the results of which are displayed in Fig. 1.

281 **Enterocyte Height** (EH) results are displayed in Fig. 2. No significant effect of lupin type or  
282 SSF inclusion alone was identified upon ranked EH. However, time was observed to  
283 significantly affect EH ( $P = 0.02$ ), with the overall ranks at day 26 significantly differing from  
284 day 0 ( $P = 0.01$ ) and likewise, ranks at day 49 differing from day 0 ( $P = 0.01$ ). Within the  
285 controls, EH was observed to not be significantly different between days 0 and 26, however  
286 the values were indicated to be significantly different between days 26 and 49 ( $P = 0.03$ ) and  
287 days 0 and 49 ( $P = 0.01$ ). With the SSF diets, a significant difference in EH was observed  
288 between days 0 and 26 ( $P < 0.01$ ) and days 26 and 49 ( $P = 0.02$ ), however no difference was  
289 observed between days 0 and 49. Consequently, a significant interaction between SSF inclusion  
290 and time was observed upon EH ( $P = 0.01$ ). The controls displayed significantly lower EH than  
291 the SSF treatments at day 26 ( $P = 0.02$ ), whilst the trend was significantly the inverse at day  
292 49 ( $P = 0.04$ ).

293 **Perimeter Ratio** (PR) results are displayed in Fig. 2. Time was observed to significantly affect  
294 grouped PR alone between days 0 and 26 ( $P < 0.01$ ) and consequently days 0 and 49 ( $P < 0.01$ )  
295 but no difference was detected between the overall values recorded between days 26 and 49.  
296 Significant effects of time upon PR were independent of lupin type and SSF. However of note,  
297 a near significant interaction between lupin type, SSF inclusion and time was detected ( $P =$   
298  $0.06$ ), as a consequence of a numerical decrease in PR within the YLS group between day 26  
299 and 49, indicating an increase in relative surface area.

300 **Midgut ultrastructure** results are displayed in Table 4 and micrographs are presented in Fig.  
301 3. No significant effects of any dietary variables were observed upon microvilli counts (MVCT)  
302 ( $P > 0.05$ ). However counts were numerically higher in the BL-fed fish, attributable to

303 microvilli diameter (MVD) being significantly lower in this group ( $P = 0.03$ ). No effect of SSF  
304 inclusion or interaction between the dietary variables was detected upon MVD. No significant  
305 effect of lupin type or SSF inclusion alone was observed upon microvilli height (MVH).  
306 However, a significant interaction between lupin type and SSF inclusion was detected ( $P =$   
307  $0.03$ ). The difference was detected to lie between the control diets, in the absence of SSF, with  
308 significantly lower MVH in YLC than BLC ( $P = 0.01$ ). However, there was no significant  
309 difference between YLS and BLC or BLS, thus a near significant difference was apparent  
310 between the YLC and YLS groups ( $P = 0.06$ ). However visually, the YLS microvilli surface  
311 of the gut enterocytes appeared more densely arranged than for the YLC group that were more  
312 fragmented in appearance in images J and I (Fig. 3), respectively. This was also observed for  
313 lateral images of the microvilli brush border; A & B (YLC) and C & D (YLS) respectively.  
314 No significant effect of lupin type, SSF presence or an interaction between the two dietary  
315 variables was observed upon estimated total absorption surface area (TAS), at the  
316 ultrastructural level. However the TAS of the YLC group appeared somewhat lower than the  
317 other dietary groups

318 The relative feed cost/kg of fish fed diets containing a commercial SSF product  
319 (Synergen™ SSF) was lower than the feed used as the control (88, 92 % vs. Control 100%)  
320 (Table 1). The data also indicate that Nile tilapia fed diets containing the SSF product  
321 (Synergen™ SSF) recorded the best FCR and ECR values. The YLS diet had the lowest in total  
322 feed cost and the best relative feed cost/kg gain, while fish fed the control diet recorded the  
323 highest in total feed cost/kg fish gain.

## 324 **DISCUSSION**

325 The potential of Solid State Fermentation (SSF) products to improve aquaculture feeds  
326 by releasing plant nutrients that are unavailable to fish and reducing Anti-Nutritional Factors  
327 (ANFs) within specific plant feed ingredients requires more study to validate their efficiency

328 in fish diets. The present trial was conducted to establish and document the effects of a  
329 nutritional solution produced by a commercial SSF product (Synergen™ SSF) on Nile tilapia  
330 production and health when supplemented to diets containing blue and yellow lupin as a UK  
331 initiative to produce home grown plant crops for animal production and aquaculture in Europe.  
332 We included both British grown lupin meal varieties (Blue and Yellow) at realistic inclusions  
333 of 15%. This was based on previously tested levels with success for several warm water fish  
334 species. Of particular relevance to this study, it was confirmed by Abdel-Moneim and Yones  
335 (2010) that up to 50% of lupin kernel meal (LKM) can be included by replacing the fish meal  
336 component in diets of juvenile red hybrid tilapia (*Oreochromis niloticus* x *O. mossambicus*)  
337 with positive effects on growth performance and nutrient utilization. Our Lupin (SSF-free)  
338 based diets all gave comparable results to Abdel-Moneim and Yones (2010) that was evident  
339 of lupins being as good a plant protein concentrate for conventional soybean for tilapia. It is  
340 recognised too that it might also be desirable to run experimental diets against a range of  
341 practical commercial tilapia diets for comparisons in practical conditions.

342 In the present study, comparisons between the lupin basal diets seems to suggest that there was  
343 no significant effect of lupin kernel meal (LKM) type on performance. This appears to be in  
344 agreement with findings by Glencross et al. (2006), whom did not observe any difference in  
345 performance between rainbow trout fed yellow (cv. Wodjil) or narrow-leaf (cv. Gungarru) lupin  
346 protein concentrates. Furthermore, a later study by Glencross et al. (2011), did not detect any  
347 significant difference in performance between rainbow trout fed between yellow and narrow-  
348 leaf (blue lupin) varieties. On the contrary, Salini and Adams (2014) reported that the FCR of  
349 fish fed yellow lupin cultivar (Pootalong) was higher than all other dietary treatments and  
350 significantly greater than the narrow-leaf lupin (cv. Jindalee); indicating that Pootalong (YL)  
351 was of lower nutritional quality. Furthermore, Sharawy et al (2016) observed that fish meal  
352 (FM) could be substituted by solid state fermented soybean meal (SSF-SBM) with yeast, The

353 results of this latter work indicate that SSF-SBM with yeast, *S. cerevisiae*, is an acceptable  
354 alternative plant protein source that can replace up to 50% of dietary FM protein in diets of  
355 Indian white shrimps yields comparable growth and production, and is as cost effective, as the  
356 control diet. The present results with tilapia indicated that lupin meals treated by the SSF  
357 containing natural exogenous enzymes likely improved the digestibility of NSP, overall feed  
358 efficiency and reduce the levels of toxic alkaloids, a factor which could limit the acceptance of  
359 lupin seeds (Glencross and Hawkins, 2004). It should be noted that due to the difficulty in  
360 obtaining faeces from tilapia under the conditions defined, it was not possible to report  
361 coefficients of digestibility in the study but this would be considered in future experiments with  
362 lupin incorporation together with SSF or other exogenous feed enzyme supplementation and  
363 using a suitable inert marker such as yttrium oxide.

364         The YLC diet in the present study resulted in numerically inferior SGR, FCR and PER  
365 values compared to the BLC diet, and these findings are consistent with those of Salini and  
366 Adams (2014). Following inclusion of Synergen™ (SSF), the fish showed significant  
367 improvements to their overall weight gain, final weight and SGR and FCR in both lupin  
368 varieties tested. Ilham et al (2018) also noted that the growth of barramundi (*Lates calcarifer*)  
369 fed fermented lupin meal (FLM) attained similar growth to fish fed a fish meal based diet  
370 indicating that fermented lupin meal had a potential to substantially replace 75% FM protein  
371 in the diets of barramundi.

372         In the present study, no statistically significant differences in Protein Efficiency Ratio,  
373 (PER) were found among the dietary treatments of Nile tilapia fed SSF inclusion but trends  
374 appeared to display a numerical increase in PER of SSF-fed fish, particularly with regards to  
375 the yellow lupin diet. Furthermore, Yadava et al. (2009) found that Allzyme®-SSF was  
376 observed to improve protein efficiency in a practical broiler formulation, indicating that solid-  
377 state fermentation processes and exogenous enzymes can impart residual bioactivity capable



378 of aiding in the animal's efficacy of converting protein to body mass. Our growth performance  
379 and feed utilisation data compared well as for tilapia fed lupins by Moneim and Yones (2010)  
380 indicating that our basal diet of 15% lupin was a satisfactory reference diet for SSF evaluation.  
381 It should be cautioned that there is no specific control or reference diet for tilapia available as  
382 ingredient formulations vary extensively. It was therefore deemed appropriate to compare two  
383 types of lupin meals at fixed levels with and without SSF addition.

384         Extensive reviews of carbohydrate utilisation by fish have been published by a number  
385 of authors, the general consensus affirming that complex carbohydrates are poorly digested  
386 outside of strictly herbivorous fish but lower molecular weight carbohydrates (i.e. mono- and  
387 disaccharides) tend to be readily available (Krogdahl et al., 2005). Carbohydrates which are  
388 not degraded may impart undesirable characteristics upon the GIT and its contents, such as  
389 increasing intestinal viscosity (Bedford and Partridge, 2010), thus classifying many of them as  
390 fibre type ANFs. However, if low molecular-weight carbohydrates become available to the  
391 animal then they may be utilised as metabolisable energy, reducing the metabolic burden of  
392 gluconeogenesis and subsequently leading to a carbohydrate induced protein-sparing effect.  
393 This has been widely acknowledged as effective in a vast number of finfish species, including  
394 Nile tilapia, as reviewed by Krogdahl et al. (2005). Glencross et al. (2003) examined the  
395 influence of lupin oligosaccharides on nutrient digestibility in rainbow trout, concluding that  
396 removal of these components by  $\alpha$ -galactosidase significantly improves nitrogen digestibility  
397 and that monosaccharide derivatives of this process are readily absorbed by the animal.  
398 Galactosidase has been reported as secreted by *A. niger* during solid-state fermentation of  
399 wheat bran (Passos et al., 2015), thus there is a strong possibility of such occurrences during  
400 this study. In the present study with tilapia, the Synergen<sup>TM</sup> product used is a natural solid-state  
401 fermentation complex of *Aspergillus niger* that contains residual enzyme activity as described  
402 by Diógenes et al (2018). SSF type products contain a heterogeneous complex of residual

403 enzymes e.g. xylanases, cellulases, amylases and proteases as well as phytases liberated by the  
404 action of *A niger* on the substrate during fermentation. Because all the enzymes have been  
405 produced together during the SSF process, they work in synergy resulting in a greater nutrient  
406 release than with individual enzymes or cocktails of different enzymes as demonstrated  
407 successfully for piglets (Taylor-Pickard, 2014). More nutrients released from the diet means  
408 for example, that more energy is released which can be used by the gastro-intestinal cells and  
409 stimulating localised ultra-structure development such as enterocyte micro-villi.

410 At the gastrointestinal level of the tilapia undergoing the various dietary treatments,  
411 distinct trends in epithelial Enterocyte Height (EH), relating to the presence or absence of SSF,  
412 were identified in the current study. Whilst both the control diets displayed no marked  
413 alteration to EH until the mid-point of the trial, significant heightening of enterocytes lining  
414 the gut was indicated thereafter; meanwhile, the opposite trend was the case of the SSF diets.  
415 Overall, the present study provides a quantitative appraisal of enterocyte height from a view of  
416 developmental progressions, rather than a final suggested change due to respective treatment  
417 effect. These fluctuations are proposed as an indication of dietary adaption; this could be due  
418 to nutrient provision and possibly establishment of equilibria within the gut microbiome  
419 although not tested in this study.

420 In terrestrial mono-gastric animals, some studies have indicated that exogenous enzyme  
421 sources can liberate sufficient bioavailable nutrients to trigger enhanced performance without  
422 effect upon epithelial parameters (Amerah et al., 2008; Owens et al., 2008). Conversely, the  
423 results of this study indicate that exogenous facilitators of fermentation within the gut can elicit  
424 a positive effect upon epithelial cells and they demonstrate effectively that time is a critical  
425 factor in confidently identifying whether additives of this kind modulate morphology.

426 Perimeter ratios of the midgut (PR) were observed to change noticeably from the initial  
427 measurements in the first half of the investigation. This indicates that the functional border of

428 the midgut, in all treatments, increased in surface area after the feeding of the commercial diet  
429 was ceased and tilapia were fed diets containing lupins and SSF for the duration of the trial.  
430 Conversely, Smulikowska et al., (2014) reported that increasing levels of both yellow and  
431 narrow-leaf blue lupin caused reducing effects to the potential absorptive area of the intestine  
432 in broilers. The results of this study are of interest as greater surface area is routinely considered  
433 to be a beneficial characteristic but it appears it may not always necessarily be indicative of a  
434 higher-quality diet formulations. By day 26, all treatments were almost indistinguishable in  
435 their relative gut surface area, which was by and large maintained until day 49 in the YLC,  
436 BLC and BLS treatments. However the continuation to day 49 saw YLS-fed fish display a  
437 substantial increase in functional surface area compared to day 26, thus also a divergence away  
438 from the other treatments. This seems to correspond with findings by Olkowski et al. (2010),  
439 who detected significant elongation of villi in the intestine of broilers fed yellow lupin-based  
440 diets supplemented with non-starch polysaccharide degrading enzymes. Overall, the present  
441 results for tilapia appear to show a more pronounced effect of lupins upon gut macrostructure  
442 than has previously been reported in finfish (Omnes et al., 2015; Refstie et al., 2006; Glencross  
443 et al., 2004). To the author's knowledge, no known studies have examined tissue at an  
444 ultrastructural level following feeding of lupin diets to monogastric species, let alone in  
445 partnership with fermentation products. Therefore, cross-literary comparisons are difficult.  
446 Yellow lupin appeared to elicit poorer potential for functional surface area at an ultrastructural  
447 level, compared with narrow-leaf lupin. Thicker microvilli appeared to reduce potential for  
448 higher density, whilst the microvilli provided less surface area due to a reduced length. There  
449 was no apparent influence of improvement to these parameters when the yellow lupin diet was  
450 supplemented with SSF. However, the fact that YLC group had significantly shorter microvilli  
451 than the BL groups but the YLS average microvilli length was comparable to the BL groups  
452 suggests a positive effect may still have occurred. These results seemed to display trends

453 towards improved absorption surface area (TAS) in the YLS, with no noticeable difference  
454 with the narrow-leaf blue lupin fed tilapia. This suggests that negative effects of yellow lupin  
455 upon gut ultrastructure can be mitigated to an appreciable extent by SSF inclusion such as  
456 Synergen™ and allowing greater surface area potential for assimilation of nutrients. Promotion  
457 of these kinds of ultrastructural characteristics has also been associated with low molecular-  
458 weight prebiotics (MOS) Dimitroglou et al. (2009), supporting the benefits of non-starch  
459 polysaccharide degradation by exogenous enzymes. Considering all of these patterns, it would  
460 be highly beneficial for future studies to quantify effects upon nutrient digestibility and  
461 modulation of the gut microbiota in tilapia and in other commercially important fish species  
462 fed various grains, plant protein concentrates and seed meals in combination with SSF products.

463 It was evident that the commercial SSF product evaluated in this study significantly  
464 improved several production parameters for tilapia and can play a positive role in contributing  
465 to cost effective and sustainable diet formulations for aquaculture.

## 466 **CONCLUSION**

467 To our best knowledge, this study is the first study of its kind investigating the inclusion  
468 of a solid-state fermentation product in finfish diets containing lupin. Without SSF-inclusion,  
469 the narrow-leaf lupin appears to elicit preferable production characteristics compared to yellow  
470 lupin. The result indicated that inclusion of the specific commercial solid- state fermentation,  
471 SSF product evaluated in this study can be an effective means of promoting better performance  
472 and to some extent, improving gut morphology, most probably due to a supply of exogenous  
473 bioactive components capable of degrading indigestible dietary fractions in a lower quality  
474 plant feed ingredient. This appeared most pronounced when SSF was added to a yellow lupin  
475 diet in tilapia. Clearly, there is scope for more extensive studies with high value carnivorous  
476 species such as salmonids (rainbow trout and salmon) as well as marine fish e.g. seabass,  
477 seabream, to improve the value of plant ingredients in diet formulations. SSF products such as

478 Synergen™ have promising capacity to improve fish growth and feed performance as well as  
479 enhancing gut integrity and ultimately the health and welfare of farmed fish. They will also  
480 likely impart the benefit of reducing environmental impact through more efficient digestion  
481 and may provide an economic gain in fish production costs. Tilapia production in Europe is  
482 being realised and there are several feed manufacturers engaged in specialised diets for this  
483 species as well as for the export market particularly to Africa. The use of sustainable plant  
484 ingredients like lupins can help reduce our soy bean import dependency and coupled with SSF  
485 supplementation can be a positive asset to meet this agenda.

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