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Diaz De Oleo, D., Manning, L., McIntyre, L., Randall, N. and Nayak, R. (2024). 'The application of systematic accident analysis tools to investigate food safety incidents'. *Comprehensive Reviews in Food Science and Food Safety* 23 (3), article number e13344.

COMPREHENSIVE REVIEW

The application of systematic accident analysis tools to investigate food safety incidents

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Funding information

Ministerio de Educación Superior, Ciencia y Tecnología, República Dominicana

Abstract

Effective food safety (FS) management relies on the understanding of the factors that contribute to FS incidents (FSIs) and the means for their mitigation and control. This review aims to explore the application of systematic accident analysis tools to both design FS management systems (FSMSs) as well as to investigate FSI to identify contributive and causative factors associated with FSI and the means for their elimination or control. The study has compared and contrasted the diverse characteristics of linear, epidemiological, and systematic accident analysis tools and hazard analysis critical control point (HACCP) and the types and depth of qualitative and quantitative analysis they promote. Systematic accident analysis tools, such as the Accident Map Model, the Functional Resonance Accident Model, or the Systems Theoretical Accident Model and Processes, are flexible systematic approaches to analyzing FSI within a socio-technical food system which is complex and continually evolving. They can be applied at organizational, supply chain, or wider food system levels. As with the application of HACCP principles, the process is time-consuming and requires skilled users to achieve the level of systematic analysis required to ensure effective validation and verification of FSMS and revalidation and reverification following an FSI. Effective revalidation and reverification are essential to prevent recurrent FSI and to inform new practices and processes for emergent FS concerns and the means for their control.

KEYWORDS

analysis, food safety, incident, revalidation, reverification

1 | INTRODUCTION

Effective food safety (FS) management comes from an understanding of the risks related to a potential FS incident (FSI) and determining the means for their control

(Song et al., 2020), and hazard analysis critical control point (HACCP)-based FS management systems (FSMSs) have been considered a fundamental measure to mitigate FSI, especially foodborne disease (FBD) and for the effective management of FS (da Cunha et al., 2022).

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International standards certification based on Codex Alimentarius HACCP principles (e.g., ISO 22000) are widely approved approaches for the effective development of FSMS with significant competitive advantages for food companies demonstrating compliance with such national and international standards. However, inadequate implementation of prerequisite programs (PRPs) and poor application of HACCP principles weaken the foundations of the FSMS increasing the potential for pathogen growth, cross-contamination, and improper food handling practices, all of which are determinant antecedents for FBD outbreaks (Casolani et al., 2018; Lee et al., 2021; Putri & Susanna, 2021; Yang et al., 2019). The failure to embed effective FS management practices within organizations can have a negative impact too on the overall organizational values and behaviors directed toward FS and the development of FSMS (Nyarugwe et al., 2020).

Despite having validated, implemented, verified, and audited FSMS, repeated food recalls, FSI, and FBD outbreaks have occurred and remain a significant concern for governments, health authorities, private business, and consumers (Faour-Klingbeil & Todd, 2020; Nayak & Waterson, 2019; Rustia et al., 2021). Notable instances of FBD incidents from a global perspective include outbreaks of *Listeria monocytogenes* linked to frozen vegetables (European Food Safety Authority, 2018; Koutsoumanis et al., 2020), *L. monocytogenes* (Maple Leaf Foods) (Howell & Miller, 2010), *Salmonella* in peanut products, Peanut Corporation of America (PCA) (Irlbeck et al., 2013), and pathogenic *Escherichia coli* at XL Foods Inc. (Curry, 2013 & Pennington, 2009), as reported and critiqued in the literature (Manning, 2017; Nayak & Waterson, 2017; Powell et al., 2011; Vashisht, 2018). These FBD incidents, and FSI more widely, demonstrate that there are underlying factors contributing to failures in FS practices within organizations often with tragic consequences to both consumers' public health and the organization (i.e., its ability to trade) itself (Nayak & Jespersen, 2022). This raises concerns about HACCP's reliability alone in developing and implementing a fully effective FSMS, mitigating the risk of FBD and FSI (Kafetzopoulos et al., 2013; Wallace, 2014) and in supporting revalidation and reverification processes following an incident. Zwietering et al. (2021) proposed that there is always a residual level of risk even if businesses are fully compliant with the requirements of their FSMS, that is, zero risk is unattainable.

The underlying factors contributing to potential failures in FS practices affect every activity along the global food supply chain. The complexity of individual human behaviors and their interactions with the events that take place can contribute to an incident which in other safety contexts would be described as an "accident." A systems-based approach to consider FBD outbreaks and wider FSI

advocates a holistic perspective toward how "accidents" occur and the role of contributory factors associated with the incident (Wang et al., 2016; Waterson et al., 2017). Systems thinking is an approach that considers all the interrelated elements in a given environment and reflects on the system as an interconnected complex entity in the subsequent analysis (Horvat, 2019). Systems thinking as a perspective views a system as being made up of interrelated components that work together to achieve a common objective (Arnold & Wade, 2015; Dekkers, 2015). Therefore, using a systems-based approach helps practitioners to understand better how complex systems operate and the role that people play within that socio-technical system which links the humans, technological, and organizational aspects enabling them to work more productively and proactively (Nayak, 2018). The system is considered here as an open rather than a closed system where there are multiple factors of influence that can lead to an FSI.

In contrast, the traditional accident/incident analysis approaches used focus on analyzing an individual unit of a system (Salmon et al., 2014) and on causal rather than contributory factors. Systematic accident analysis is broadly accepted as better in identifying and understanding the potential complex interrelations and multiple contributory factors of an incident across systemic levels, when compared to more linear approaches and tools. A more common simplistic, linear, and often reductionist approach focuses attention on either human errors or technical aspects of the FSMS (Fan et al., 2015) and considers how an undesirable outcome such as an FSI happens in a system or organization (Karanikas et al., 2020; Newnam et al., 2017; Read et al., 2013). This reductionist analytical approach leads to the use of isolated cause-effect models or linear models trying to identify the single point of failure, that is, process, procedure or individual at fault, or apportioning blame on people who at the time of the accident were performing the operational activity or who were involved in some closely related primary tasks (Salmon et al., 2021). Cooke (2003) and Underwood and Waterson (2014) argued that individuals, procedures, or devices should not be considered a single point of failure or the main reason for an incident or outbreak in the context of FS, but instead should be assessed within the entirety of the socio-technical system. Socio-technical systems are the systems that involve a complex interaction among humans, materials, machines, and environmental aspects of the system (Emery & Trist, 1960, 1965), that is, they have interrelated technical and social subsystems. The scope of consideration of a socio-technical system can be within the boundary of a food organization or more widely as will be explored in this paper.

Translating accident analysis models based on systems thinking to FS is an approach that is receiving recent

attention in the literature (da Cunha et al., 2022; Wiśniewska, 2023). In order to analyze complex FS-related issues and improve understanding of the underlying causes of a FSI, moving beyond direct causal analysis helps to identify how safety can be built more holistically into a given food system (Hamim et al., 2020a; Stefanova et al., 2015). In addition, these approaches can provide valuable insights into contributing factors and systemic failures where proactive interventions and measures can be applied to improve the existing FSMS. Specific systematic analysis of *L. monocytogenes*, *Salmonella*, and *E. coli* outbreaks in previous research suggests that a “human element” contributed to failure, regardless of specific management failures, technical deficiencies, and/or inadequate sanitization procedures (Fleetwood et al., 2019; Jespersen & Huffman, 2014; Nayak & Waterson, 2016, 2017, 2019). Thus, increasing academic and practice focus has considered human behavior and/or FS-culture, that is, the unseen central values prevailing in an organization toward FS (Griffith et al., 2010; Yiannas, 2008). Indeed, Griffith et al. (2010) suggested that assessing organizational FS-culture, as well as the FSMS itself, requires a more integrated approach rather than just considering traditional FS risk factors in isolation. However, FSI can also arise due to failures in the wider food supply chain rather than a discrete failure within one organization (Soon et al., 2020) highlighting that the adoption of an organizational FSMS and the promotion of a good FS-culture at the organizational level can face many challenges in a connected food supply chain and the wider complex food system. Therefore, the ability to identify the contributory factors that have led to an FBD outbreak, or wider FSI, is critical to provide more effective controls to mitigate the impact of an incident and to prevent the occurrence of further incidents in the future (Lee et al., 2021). This review aims to explore the application of systematic accident analysis tools to both design FSMS as well as to investigate FSI to identify contributive and causative factors of influence and the means for their elimination or control. The study has compared and contrasted the diverse characteristics of linear, epidemiological, and systematic accident analysis tools and HACCP and the types and depth of qualitative and quantitative analysis they promote. The research provides insight into the usage and the performance of systems-based approaches to identify the causal and contributory factors to FSI. The structure of the paper is as follows: Section 1 introduces the context of the research, and Section 2 explores and critiques the development of accident analysis tools, including sequential, epidemiological, and systematic accident analysis tools. Section 3 provides an overview of additional systems-based techniques being developed for the evaluation of FSI datasets

and reflects on examples of where the systemic accident analysis tools described in the paper have been applied to FSI and FBD outbreaks in particular in order to critique the advantages and disadvantages of applying certain systemic accident analysis models in this context. Furthermore, the section evaluates the strengths and weaknesses of the selected tools with regard to FS management, with particular emphasis on revalidation and reverification of FS plans and FSMS following an incident. The concluding remarks and reflections (Section 4) provide conclusions, implications, and recommendations from the research. This research contributes to existing research by providing a review of how systems-based accident analysis tools can be applied in the FS context as well as by framing how these tools can inform revalidation processes to prevent the reoccurrence of FDI or FBD outbreaks. These models also can utilize both qualitative and quantitative data bringing together a much more comprehensive approach to ensuring safe food supply.

2 | SYSTEMS-BASED ACCIDENT ANALYSIS

Modern food operating systems are comprised of a variety of components of a social, human, organizational, and technical nature which are an intrinsic part of their design and structure. The interactions of such components can produce emerging unsafe phenomena across the socio-technical system of people and systems (Salmon et al., 2013; Stanton et al., 2012). Systems-based safety approaches were originally applied in high-profile industries such as aviation, healthcare, nuclear plant, coal, and oil mining (Altabbakh et al., 2014; Igene et al., 2022; Kee et al., 2017; Qiao et al., 2019; Salmon et al., 2010, 2012; Waterson et al., 2017). In these industry applications, system accident analysis has had significant success in improving accident investigation due to its ability to evaluate, analyze, and recognize patterns in the interdependencies and interactions that occur in the abovementioned high-profile industries (Dolansky et al., 2020; Goode et al., 2014).

The main focus of systems-based accident analysis methodology is on the actual accident, which is defined in the related safety literature as an unexpected and sudden event that leads to an undesired outcome such as loss, damage, injury, or ill-health (Wienen et al., 2017). Systems-based accident analysis views an accident as an independent or unplanned and sudden event resulting from an undesirable change in the existing environment or from unsafe behaviors of individuals involved in the event. Similarly, in the food context, poor operational behavior in terms of FS at any stage in the food chain can lead to an FSI, including an FBD outbreak. Furthermore,

systems-based accident analysis methodology also considers the importance of interactions of multiple factors which further expand the apparent context of the accident itself (Cooke, 2003; Fu et al., 2017; Goode et al., 2016; Underwood & Waterson, 2014; Wienen et al., 2017). According to Rasmussen (1997), accidents are an inevitable part of any operating system; they can happen at any stage during routine work practices and can be caused by various actors working at different levels of the socio-technical system. The probability of an accident is also affected by the fact that any operating system is a set of multiple components that not only have an ultimate goal, precise purpose, or particular task but also interact with each other (Karanikas et al., 2020). Each approach considered in this section proposes a specific theory to provide insights into the errors or chain of events that can lead to an accident (Grabbe et al., 2020; Stefanova et al., 2015; Waterson et al., 2017; Yousefi et al., 2019). There are several classifications (types) of accident causation models and analysis approaches which are in general based on certain characteristics and the area of application. The three types of accident analysis tools considered in this review are sequential, epidemiological, and systemic analysis techniques (Al-Shanini et al., 2014; Fu et al., 2020; Ge et al., 2022; Grabbe et al., 2020; Jacobsson et al., 2009).

2.1 | Sequential accident analysis

The oldest accident analysis tools are the sequential accident models that describe an accident as a chain of events occurring in a particular time sequence (Grabbe et al., 2020). Models, tools, and techniques in the sequential classification can help to answer and understand the “who” and “why” of an FBD outbreak or FSI. This is an advantage in understanding the reasons for a given incident and can provide guidance for preventing them in the future (Yousefi et al., 2019). Examples of traditional sequential models include fault tree analysis and event tree analysis, which consider the causes leading to an accident as being a linear sequence of events (Delikhooon et al., 2022). Over time, these methods have been revised and developed, and this has relocated the emphasis and identification of failures from being individual faults that occur toward them being considered defects in the management system (Yousefi et al., 2019). For instance, the traditional root cause analysis (RCA) approach is a structured framework for safety investigation determining in detail the reasons and prerequisites that have led to the occurrence of an “accident” (Wangen et al., 2017). Having originally been used in the fields of psychology and systems engineering, the main goal of using RCA is to identify the primary “root” cause of hazards, events, or problems (Wu et al.,

2008). In this approach, the identification of the root cause is the starting point of an investigation (Gangidi, 2019; Salisbury NHS Foundation Trust, 2018). Domino theory was proposed by Heinrich and further redefined by other researchers (Heinrich, 1931; Jacobson et al., 2009) and is now considered an example of the sequential models that are used. Domino theory is based on the assumption that an accident has a clear linear cause-and-effect event with five sequential causation factors: social environment, fault of person, unsafe act, accident, and injury, that is, a person has a key role in the actualization of an accident (Figure 1).

These types of sequential models seek to find a clear cause and can provide recommendations and suggest solutions for preventing the occurrence of adverse situations in the future (Meyers & VanGronigen, 2021). In general, their advantage lies in their simplicity, being able to apply the sequential steps of analysis of the incident as well as their applicability in multiple accident and incident situations. The successful development of these well-established sequential systems-based approach methods has led to their continued maturity and use (Wienen et al., 2017). However, Grabbe et al. (2020) argued that these sequential models are not always suitable nor very effective in the explanation of accidents when they occur in very complex socio-technical systems.

2.2 | Epidemiological accident analysis

In the epidemiological accident analysis approach, methodologies change the focus of the analysis undertaken from the emphasis being on human factors, such as the fault of the person in the Domino effect, to consideration of the organization and the management system (Grabbe et al., 2020; Waterson et al., 2017). In this context, the integration of human factors in terms of the accident is characterized as human behaviors and actions. Epidemiological accident models have their roots in the field of disease epidemiology (Qureshi, 2007) and try to explain accident causation using the analogy of scientific, systematic, and data-driven studies of the distribution (frequency, pattern) and determinants (causes, risk factors) of health-related states and events. An example of an epidemiological approach to accident analysis is the Haddon Matrix developed in 1970 by William Haddon, Jr. (Barnett et al., 2005). The Haddon matrix is a framework used in the field of public health and injury prevention to analyze accidents and injuries from an epidemiological perspective. This approach allows factors relating to human, medical, and environmental aspects to be considered before, during, and after an accident or injury event. The matrix has three dimensions: pre-event, event, and post-event. The approach helps to identify potential

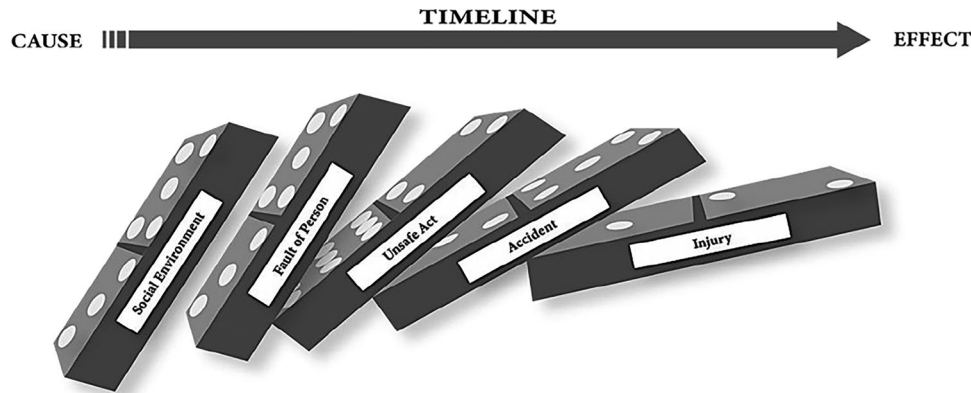


FIGURE 1 Heinrich's Domino model of accident causation. Source: Adapted from Peerally (2021).

interventions and strategies to prevent or mitigate injury by addressing each phase of the event. The matrix has been applied to different types of accidents, such as road traffic, industrial, and public health accidents (Deljavan et al., 2012). It provides a systematic way of analyzing the factors that contribute to accidents and injuries and guides the development of effective prevention interventions based on the identified risks and vulnerabilities at different stages.

The accident may be prevented from occurring if one barrier (in FS management often described as a hurdle) or element of the socio-technical system blocks the actualization of an FS hazard (Yousefi et al., 2019). The combination and interaction of different factors thus combine to create the conditions for the accident, or conversely the conditions to prevent the accident (Stefano et al., 2015; Zhang et al., 2018). An example of this accident prevention approach is the Swiss Cheese Model (SCM) that was proposed by James Reason in the early 1990s (Reason, 2007). The SCM is a type of graphical model (Figure 2) in which the barriers within the safety system that could prevent the incident are presented as slices of cheese and the holes in the slices indicate the failures, errors, or weakness in the organizational management system (Larouzee & Le Coze, 2020). Pictorially, when the accident trajectory occurs, the interaction of several factors or weaknesses is presented as one major hole across the whole system which is actualized when all the individual holes in every barrier align.

Recently, FS researchers have used the SCM to illustrate the barriers and weaknesses associated with individual behaviors in a food organization, outlining the importance of appropriate behaviors to the effective implementation of an FSMS (Wiśniewska 2023). In addition, da Cunha et al. (2022) proposed the SCM as a new perspective on FS management and explored the application of the SCM to determine how to manage FS risk and to develop organizational awareness about FS. A critique of the SCM would highlight that besides the emphasis on human factors and

the identification of active and latent failures in a socio-technical FSMS, this model fails to represent the dynamics of a complex food system and how the factors of influence that could contribute to an incident are associated and interconnect. Therefore, as a model, it could be argued that the SCM does not fully capture the nonlinear interactions that can occur within an FSMS, an organization, the wider supply chain, and the totality of the food system (Thoroman et al., 2020; Waterson et al., 2015).

Effective preventive measures will either stop the holes from occurring in the first place in an FSMS or the FSMS will have suitable interventions planned that will close the holes should they occur. As a result, the interactions among latent conditions, active failures, and the often nonlinear interaction between stakeholders across the complex socio-technical food system, it could be argued, cannot be conveyed in the depth required with the SCM model. Further, there is a danger that the linear dynamics of the SCM model can oversimplify the nature of an incident. Moreover, latent conditions and active failures/errors may not be well characterized because they may be some distance from the locus of the actual incident, that is, they are actualized in a different socio-technical level of the food system. Therefore, in a preventive model, it would not necessarily be possible to identify the latent conditions and active failures and then create a suitable defense layer, indeed a series of defensive layers, through the use of the SCM approach alone.

Other models in the epidemiological accident analysis classification are based on the same principles established by Reason's SCM. As a result, they neither give a precise categorization of the factors of influence nor the latent conditions associated with the accident. In order to overcome these limitations, the model analysis approach was upgraded by including a classification scheme of failures (Shappell & Wiegmann, 2000). The Human Factors Analysis and Classification Scheme (HFACS) applies four levels of analysis and ranks the factors of interest as follows: (i)

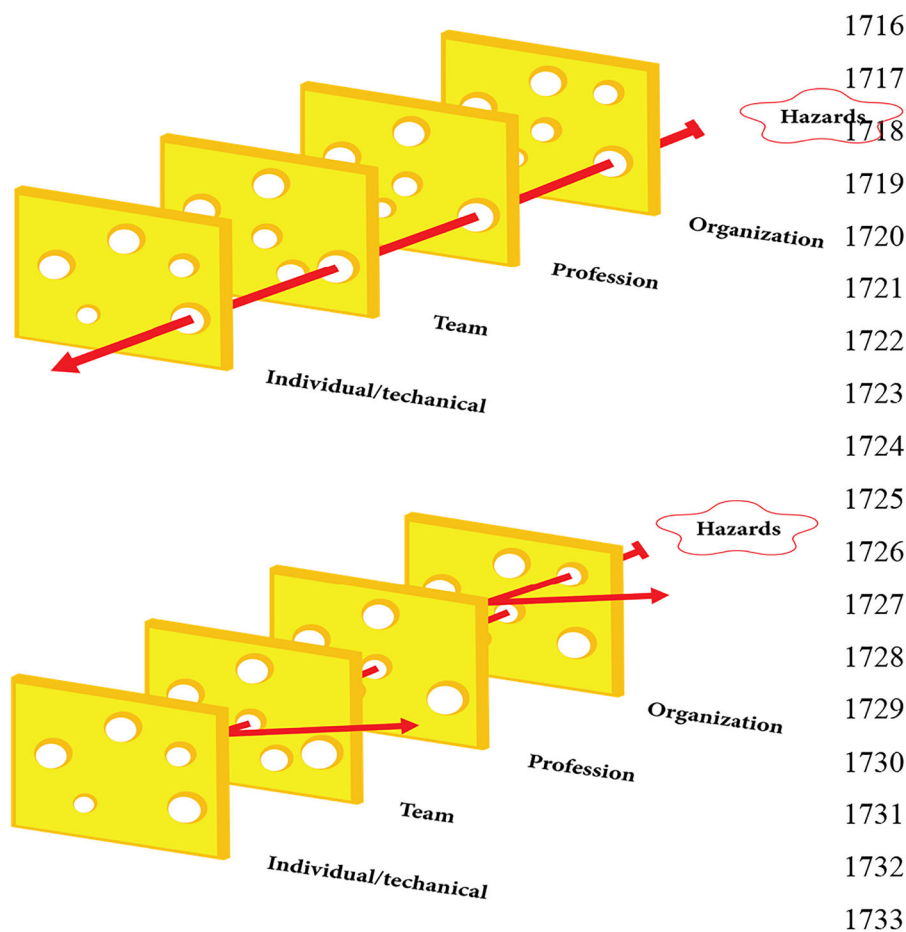


FIGURE 2 Reason's Swiss cheese epidemiological model. Source: Adapted from Peeraly (2021).

dangerous acts; (ii) the preconditions for dangerous acts; (iii) dangerous supervision; and (iv) organizational influences (Figure 3). This classification is important because it assists the entire analysis process and supports the analyst themselves to classify the identified failures with more accuracy and clarity.

In this modified approach, the human factor is considered the main and most important reason in the operating system for an accident to occur (Hulme et al., 2019a; Li et al., 2019; Salmon & Lenné, 2009). According to Grabbe et al. (2020), the introduction of the human factor into the investigation and analysis of accidents greatly improves understanding and contributes to the application of the method in more complex accident scenarios. However, the HFACS has the same disadvantage as the SCM as it considers the causality of events or accidents as being linear. The links among different stages of the accident are still loosely addressed, and thus, the method does not fully represent the dynamics of the socio-technical system being analyzed (Hulme et al., 2019b). The evolution of accident analysis modeling has focused on the development of more robust

models which have tried to overcome the limitation of linear accident analysis when investigating accidents within a dynamic socio-technical system (Leveson, 2012).

2.3 | Systemic accident analysis

A systemic approach considers an accident scenario as the result of a complex and interconnected network of components, namely, technical, human, organizational, and managerial factors (Delikhoon et al., 2022; Grabbe et al., 2020; Underwood & Waterson, 2014). Contemporary, more advanced systemic accident analysis models have been developed, improved, and used by many researchers (Fu et al., 2020; Grabbe et al., 2020; Thoroman et al., 2020; Waterson et al., 2017; Yousefi et al., 2019). The approaches considered in this section are the models using in the agri-food business and FS context such as the functional resonance accident model (FRAM), systems theoretic accident model and processes (STAMP), and Accident Map (AcciMap).

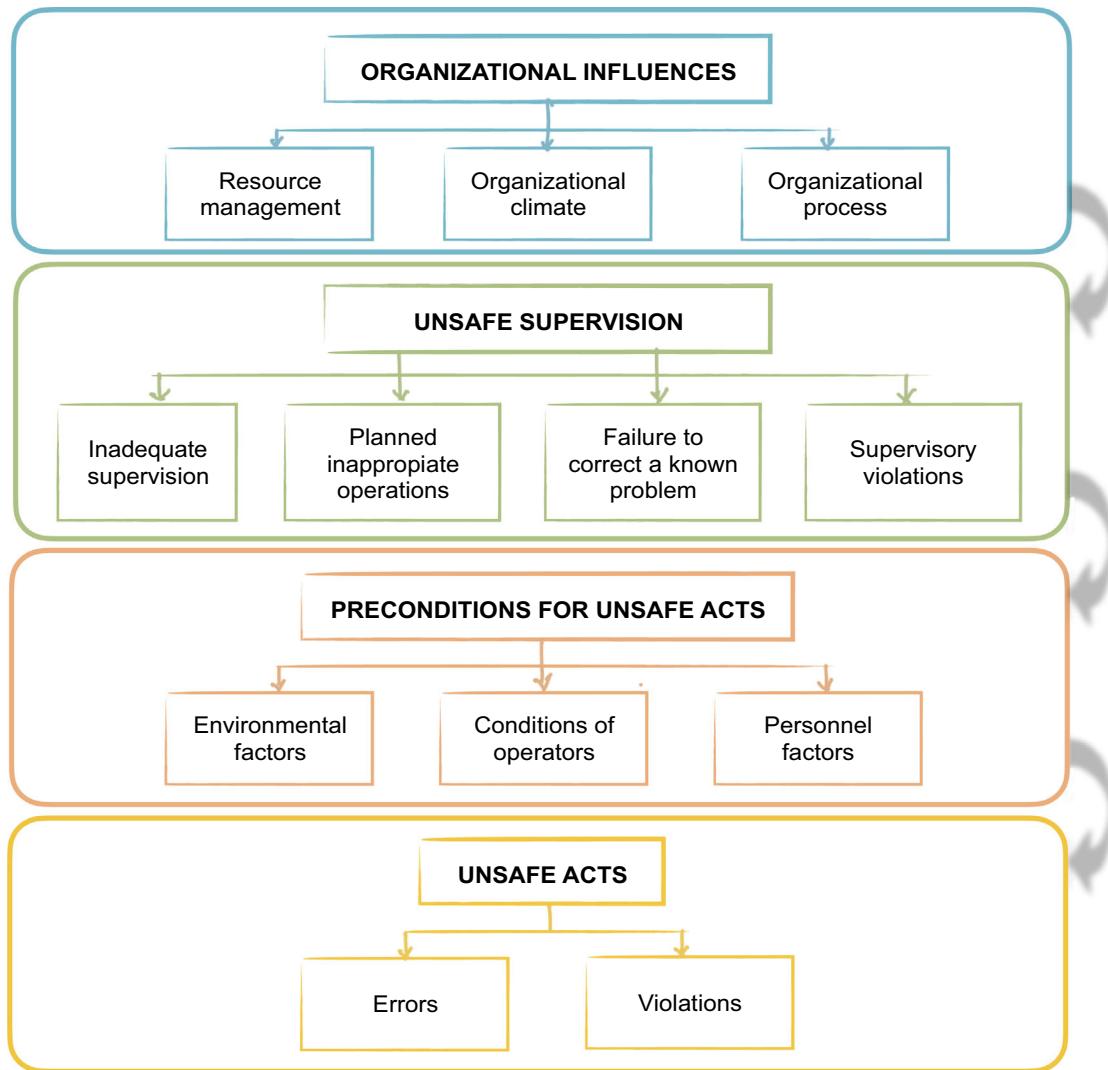


FIGURE 3 A detailed scheme from the Human factors analysis and classification systems (HFACS) model. *Source:* Adapted from Diller et al. (2014).

2.3.1 | The functional resonance accident model (FRAM)

In 2004, Hollnagel introduced The FRAM. The FRAM analysis is also a type of graphical model in which the basic unit is a two-dimensional hexagon shape. Operations are examined in detail according to six aspects (see Figure 4) which are the input, output, precondition, resources, time, and control which are placed on each of the vertices of the hexagon (Hollnagel, 2017; Lee & Chung, 2018).

The FRAM is a qualitative accident model that considers the nonlinear dynamics of events. It is based on the concept of normal performance and describes how functions of the system components may resonate and create hazards that can run out of control and lead to an accident (Herrera & Woltjer, 2010). The FRAM has been applied in the analysis of several investigations related to

mid-air collisions (De Carvalho, 2011) and in cases of sepsis in healthcare facilities (Raben et al., 2018). Anvarifar et al. (2017) adapted the FRAM and used it for qualitative risk analysis in a program related to the multifunctional flood defenses situated in the Netherlands. The authors tried to represent the complexity of relationships between the functional components (individuals, devices, and organizational levels) in the socio-technical context. Nayak et al. (2022) used the FRAM to explore the compliance of actual events leading to the contamination of eggs with a banned pesticide, with defined hygiene standards and regulations in order to reconcile actual practices with policy directives. According to Huang et al. (2019), FRAM is a valuable tool for the assessment of industrial safety, mainly due to its socio-technical approach and the ability to provide a framework to examine system operations in detail.

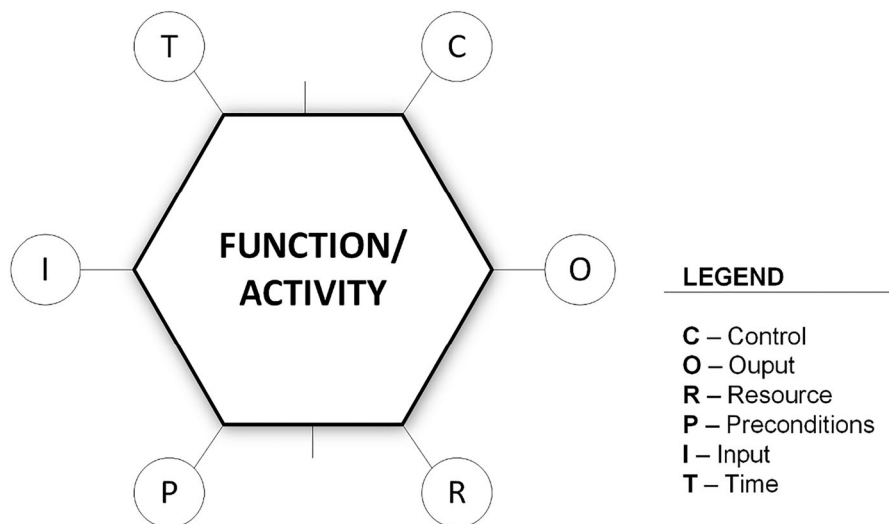


FIGURE 4 The geometry of the operational unit in the functional resonance analysis methods (functional resonance accident model [FRAM]). *Source:* Adapted from Tveiten (2013).

2.3.2 | Systems theoretic accident model and processes (STAMP)

Nancy Leveson (2004) proposed a STAMP approach. From the general theory of STAMP, two more methods have been developed by Leveson (2012). The systems theoretic process analysis is a hazard analysis technique. This method in a prospective way is used to identify hazards in the socio-technical system. The Causal Analysis using System Theory (CAST) is based on STAMP which is an accident analysis technique that assesses retrospectively and in-depth about the reason for an accident to happen (Helferich, 2011; Yousefi et al., 2019). The STAMP is an accident causation model that treats safety as a control problem (Figure 5).

Figure 5 includes both control and feedback loops in the different levels of the system (Leveson, 2004; Stanton et al., 2012). In this model, an accident is not considered a series of events; rather, it is viewed as the result of a lack of constraints implemented in the system's design and its operations (Leveson, 2004). The model has been applied to road safety in order to identify the fragile elements in the control structure of the road system (Salmon et al., 2016). STAMP has also been used to analyze a major railway accident in China and succeeded in revealing the causes (Ouyang et al., 2010; Song et al., 2012). Furthermore, the authors suggested measures for improvement in the system with the aim of preventing similar accidents in the future. However, Ferjencik (2011) considered STAMP analysis as laborious due to the extensive number of steps which are involved in the procedure that have to be undertaken. In this aspect, Leveson (2012) made a significant contribution toward a more simplified procedure

by providing detailed guidance for the analysis, and thus, the reliability of the STAMP model has been significantly increased.

2.3.3 | Accident Map model (AcciMap)

Another notable systematic accident analysis tool is the AcciMap proposed by Rasmussen (Rasmussen, 1997; Svedung & Rasmussen, 2002) and includes a risk management framework that recognizes the importance of socio-technical factors in safety management processes as well as the socio-technical levels of the food system (Figure 6).

The AcciMap approach assesses the interactions of the events and the decisions that resulted in an accident and aims to detect the unexpected and uncontrolled relationships between the system's constituent parts (Branford et al., 2009; Igene et al., 2022; Stanton et al., 2012; Underwood & Waterson, 2013). The AcciMap uses a graphical representation for the system failures, decisions, and actions involved in the accident. It allocates them to six organizational levels which are presented as follows: (i) government policy and budgeting; (ii) regulatory bodies and associations; (iii) local area government planning and budgeting; (iv) technical and operational management; (v) physical processes and actor activities; and (vi) equipment and surroundings (Hulme et al., 2019; Newnam et al., 2017; Svedung & Rasmussen, 2002). AcciMap is one of the most popular approaches among the systemic accident analysis tools (Salmon et al., 2020; Underwood & Waterson, 2014) and has a wide application having been used to assist accident investigations and accident

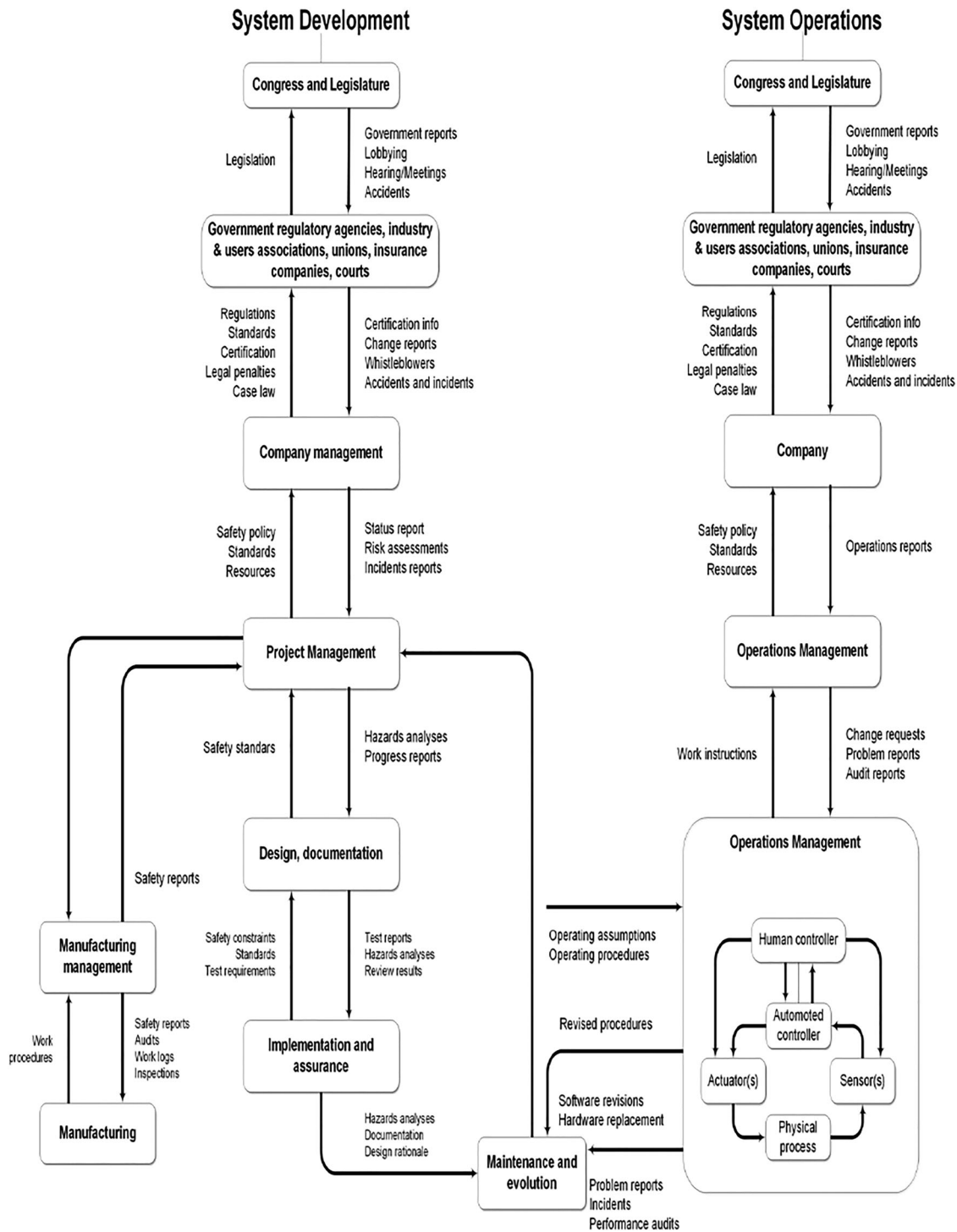


FIGURE 5 The hierarchy of control levels, examples of the adopted documents, and typical control loops in the systems theoretical accident model and processes (STAMP) model. *Source:* Adapted from Salmon et al. (2012).

analysis in a range of scenarios. The following is not an exhaustive list but presents examples of some of the areas of AcciMap application: FS (Diaz De Oleo et al., 2022; Nayak & Waterson, 2016); aviation (Branford, 2011; Thoroman et al., 2019, 2020); led outdoor activities (Salmon et al., 2017); maritime and ferry accidents (Jiang, 2016; Lee et al., 2017); mining (Stemn et al.,

2020); oil and gas industry (Tabibzadeh & Meshkati, 2015); road traffic collisions with road users (e.g., pedestrian) and vehicles (Hamim et al., 2020a; Hamim et al. 2020b; Hamim et al.2022; Mcilroy et al., 2020; Read et al., 2013; Stanton & Salmon, 2020; Stefanova et al., 2022); and police armed response actions (Jenkins et al., 2010).

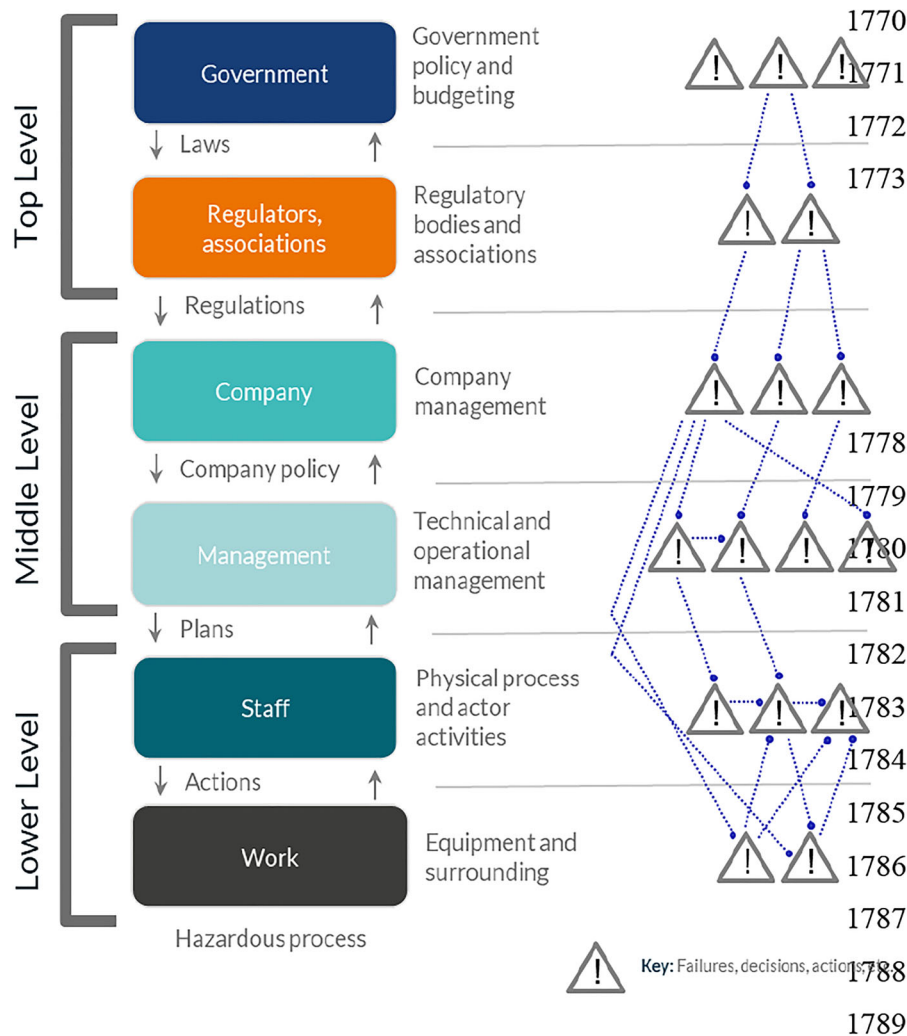


FIGURE 6 Representation of the levels, processes, and relationships throughout the complex socio-technical system according to AcciMap framework. *Source:* Adapted from Igene et al. (2022).

2.3.4 | Reflection

The above-referenced systemic accident analysis tools, STAMP, HFACS, FRAM, and AcciMap, are the most commonly cited for post-incident accident investigation and analysis research (Underwood & Waterson, 2013; Yousefi et al., 2019). The study by Delikhoon et al. (2022) on systemic accident analysis tools revealed that, from the 63 publications selected and reviewed, 25 articles applied AcciMap; and STAMP combined with other approaches was used and reported in 16 articles. FRAM was found in 22 studies and was also integrated with other methodologies. FRAM was mainly applied in the aviation domain. Each of these tools is described in the literature as models, on occasions, have been applied in other areas quite different from the original domain they were developed for. The general aim of all these approaches and their application in different situations has been toward the identification of contributory factors to an accident/incident to

initiate improvement of safety procedures, better management systems, and the development of effective systematic analysis tools. In order to critique the advantages and disadvantages of applying certain systemic accident analysis models, the next section of the paper first provides an overview of additional systems-based techniques being developed for the evaluation of FSI datasets and second reflects on examples of where the systemic accident analysis tools described herein have been applied to FSI and FBD outbreaks in particular.

3 | THE APPLICATION OF SYSTEMATIC ANALYSIS APPROACHES IN THE FOOD SAFETY CONTEXT

Systemic accident analysis methodologies are expanding into diverse research areas. The literature shows an increased research interest in systems-based modeling

(Delikhoon et al., 2022; Yousefi et al., 2019). For instance, the 24Model which was introduced by Fu et al. (2005) is a systemic model that takes principles from previous methods and models. The 24Model uses a framework in which the accident is assessed at two main levels: (i) individual level and (ii) the organizational level. The model goes deeper by breaking down the systemic failures in four stages: (i) immediate cause; (ii) indirect cause; (iii) radical cause; and (iv) root cause. According to Fu et al. (2020), this model is suitable when big significant data analysis is performed on a certain type of accident. Review of the extant academic literature did not find a published article where the 24Model has been applied in a food context. Chen et al. (2022) compared and contrasted the 24Model and the SCM stating that SCM focuses on hazard identification especially at the design and implementation of a system and potentially is a static form of assessment, for example, of value in the design and implementation of an FSMS but does not inherently drive a continuous improvement process. Conversely, they argue that the 24Model is more focused on a Plan-Do-Check-Act cycle driving improved safety culture.

Here, it is important to state that the terms “causal factor,” “associated factor,” and “contributory factor” have all been used in previous studies to determine the factors of influence in an accident or incident following both qualitative and quantitative analysis (Diaz De Oleo et al., 2022). The term “causal factor” in the literature may not be used to describe a direct cause-and-effect influence, rather to describe instead factors that, either individually or in combination, were found often qualitatively to have influenced the shape and dimensions of the incident. In this section, for consistency, and to recognize the qualitative nature of some systematic accident analysis methodologies, the term “contributory factor” is used to more appropriately reflect the nature of the effect and the innate degree of rigor of the methodology(ies) employed (Diaz De Oleo et al., 2022).

System failures that lead to FBD outbreaks could be due to multiple and cascading contributing factors. New models are emerging based on a Complex Network Theory, where the network is presented graphically with a complex topological structure. In the analysis, the network could evolve to determine a certain network or graphical representation that captures the factors that might lead to an FSI (Luo et al., 2013). Guo et al. (2020) described the “behavioral risk chains of accidents” that can be considered within an accident causation network where the accident causal factors are presented as nodes and arrows used to depict the interrelationship between them. These contemporary systemic analysis approaches are combined with mathematical models (Fu et al., 2020), leading to a hybrid approach that differs from the previ-

ously described systemic analysis approaches which are primarily qualitative.

To analyze and to capture the complexity of these highly technological systems, more powerful incident “causation” investigations and analysis models are needed (Luo et al., 2013). Hybrid models that use qualitative extraction of causal factors combined with mathematical modeling of their interactions can improve the estimation accuracy in terms of risk prediction and the probability of occurrence, which are both important aspects to consider in preventing FSIs, as well as when analyzing incident data from regulatory and organizational datasets. Additionally, researchers have proposed hybrid systematic models using Bayesian Networks, where the Bayesian Network is supported by the use of big data (Jin et al., 2020; Malik et al., 2021; Unnevehr, 2021).

Bayesian Networks are “cause-effect prediction models belonging to the family of probabilistic graphical models, which combine principles from graph theory, probability theory, computer science and statistics” (Marvin & Bouzembrak, 2020, p. 1). The Bayesian Network approach has been considered an effective tool to predict, monitor, and control FS and food fraud issues in the food supply chain (Soon & Abdul Wahab, 2022; Soon et al., 2020; Wahyuni et al., 2020; Rezazade et al., 2022). Marvin et al. (2016, p. 463) proposed the use of Bayesian Networks as an approach to determine FS risk using large databases such as the EU Rapid Alert System for Food and Feed “taking into account the influence of multiple ‘drivers’ on food safety ... to predict the increased likelihood of occurrence of safety incidents so as to be better prepared to prevent, mitigate and manage associated risks.”

The Bayesian Network approach has also been used by the same research team to consider chemical hazards in fruit and vegetables (Bouzembrak & Marvin, 2019), hazard ranking of nanomaterials (Marvin et al., 2017); food fraud (Bouzembrak & Marvin, 2016); herbs and spices monitoring programs (Bouzembrak, Camenzuli et al., 2018); modeling of diarrhetic shellfish poisoning (Wang et al., 2022); and the dairy supply chain (Liu et al., 2022). The aim of these approaches is to use existing datasets to inform future monitoring, surveillance, and early warning systems in order to prevent or minimize the impact of FSI. A similar approach in less economically developed countries where historical data, databases, computing technology, infrastructure, and resource are limited has not yet been considered, despite the potential benefits and capability to model complex systems and integrate both qualitative and quantitative data, for example, through the use of text mining as a means to develop surveillance programs and early warning systems (Bouzembrak, Steen et al., 2018; Marvin et al., 2022). FBD outbreaks occur and can

reoccur in less economically developed countries where there are existing limitations and barriers to the consistent implementation of FSMS and particularly HACCP-based systems (Diaz De Oleo et al., 2023; Garridogamarro et al., 2023; Rincon-Ballesteros et al., 2019).

Identifying the potential interrelations and multiple contributing factors can help to determine why FSI, and in particular FBD outbreaks, occur from a human, technical, or system perspective. In his book “*When Food Kills: BSE E. coli and Disaster Science*”, Pennington (2003) issued substantial questions concerning the safety landscape within the realm of the food industry. The importance of considering human factors in analyzing FBD outbreaks was acknowledged, and there was a call for a more systems-based approach to FS management. In response to this appeal, Couturier and Levenson (2009) applied STAMP as an advanced approach that could support the redesigning and reengineering of the FS and risk management system in the United States (US). The authors suggested that STAMP was useful in the identification and understanding of existing flaws and interactions that contributed to FS issues in the US food industry. Nayak and Waterson (2019) applied STAMP to establish and propose a UK food system’s safety control structure model. They concluded that systems analysis models, such as the STAMP model, offer the capacity to address the constraints of event chain models and examine the intricate interrelations among various components within the intricate and complex food system.

Helferich (2011) stated that the changes in the dimensions of the food supply chain from a national to an international-wide scale led to the emergence of new types and more complex FDI and FBD outbreaks. FBD outbreaks and their geographical spread have become the focus for many investigations. Often an epidemiological approach to detect and trace an FBD outbreak and its source(s) does not consider contributory factors at a system level, which is a drawback. Alternatively, incident investigation analysis has been applied using the STAMP and CAST models to assess the 2008 *Salmonella* outbreak associated with the PCA (Helferich, 2011). The model applied in this research provided additional information about the FBD outbreak and helped to determine which controls were ineffective in enforcing the implementation of the FSMS.

The AcciMap method has been used to review a range of FSIs within the academic literature. Table 1 presents several investigations where systemic models such as AcciMap were applied to analyze and understand the cause of a particular FSI.

AcciMap has been considered a more versatile and user-friendly accident/incident causation technique, useful for in-depth analysis, and suitable for complex socio-technical systems (Hamim, Hoque et al., 2020b; Hulme et al., 2019). In summary, systematic accident analysis of FSIs espe-

cially FBD outbreaks can uncover systemic failure at single or multiple points and the methodological process goes beyond simply identifying the visible and surface individual errors committed by front-line staff to considering more complex interactions across a range of socio-technical levels. In a wider context, graphically presenting a complete picture of the complex interactions and relationships of the contributing factors that have been identified across socio-technical levels is of value in developing a system-level understanding of an FSI and an appropriate corrective response.

Developing a system-level understanding of an FSI has the potential to enhance existing FSMS and facilitate the implementation of effective FS and broader operational controls. According to the assertions made by Waterson et al. (2015) and the findings presented in this research, it becomes evident that systems-based accident analysis tools are better suited to comprehend the intricate nature of interactions in the context of FBD outbreaks. This is due to their capability to effectively capture the interconnected factors that culminate in negative incidents, offering a more appropriate approach. Systems-based analysis of FSI and FBD outbreaks is beneficial for embedding learning from previous incidents, for example, what went wrong, or which control(s) were ineffective, providing valuable insight that can help the food industry going forward and enhance the controls applied to protect food products across systemic levels in global food supply chains.

FS researchers have argued the importance of the focused human element to achieve FS outcomes and these factors being incorporated into the FSMS and in consideration of FS-culture (Wiśniewska et al., 2019). Malik et al. (2021) proposed the development of a hazard analysis and risk-based preventive control that extends beyond the application of HACCP principles. Other authors advocate the use of risk assessment techniques as complementary tools to enhance and manage FS (Arvanitoyannis & Varzakas, 2009; Lee et al., 2021; Varzakas, 2015) and the risk of an FBD outbreak. However, a more socio-technical approach has been considered through systems-based approaches that could be used to evaluate FSI in a socio-technical system to reveal the contributory factors leading to an incident. Systems-based accident analysis approaches can be applied to develop an understanding of the relationship between FSI and FBD outbreaks and accepted HACCP adoption practices. Table 2 critically compares and contrasts the three main systems-based accident analysis approaches reviewed in this paper, namely, STAMP, FRAM, and AcciMap as well as compares them with HACCP, the primary hazard analysis tool used in the food industry across the world for the design, development, and implementation of an FSMS with the aim of preventing FSI and FBD outbreaks. HACCP is considered here in terms of

TABLE 1 Example of studies using systematic accident analysis (AcciMap [AcciMap]) to consider food safety incident (FSI) or foodborne disease (FBD).

References	Scope of the study
Cassano-Piche et al. (2009)	AcciMap was used to assess the 1986 Bovine Spongiform Encephalopathy (BSE) incident in the United Kingdom. The AcciMap and Conflict Map to visually represent the factors contributing to the epidemic. The aim was to assess the effectiveness of the framework in explaining accidents in complex socio-technical systems, particularly those related to food production and characterized the contributing factors associated with the animal disease/human disease epidemic. The results have implications for safety and risk management practices in the food industry
Woo and Vicente (2003)	AcciMap techniques were used to conduct a comparative analysis of two public health outbreaks originating in Canadian drinking water systems. The North Battleford <i>Cryptosporidium parvum</i> outbreak of April 2001 and the Walkerton <i>Escherichia coli</i> outbreak of May 2000. Within the context of complex socio-technical systems, the study seeks to understand how different factors at various levels contribute to these incidents. The systemic approach distinguishes between low-level physical and individual factors and high-level governmental and regulatory factors in the analysis. The findings will inform the design of more effective public policies to reduce risk in similar systems
Vicente and Christoffersen (2006)	The study used the report of the 2000 Walkerton water contamination incident (<i>E. coli</i>). The aim was to evaluate the usefulness of the AcciMap framework in explaining the contributing causes of the incident and to draw wider lessons for improving safety in complex socio-technical systems. This includes factors ranging from strictly physical elements to individual workers practices, local government and regulatory agencies oversight and enforcement, and broader policy decisions
Waterson (2009)	The research was focused on examining the key events and factors contributing to <i>Clostridium difficile</i> outbreaks within a specific NHS Trust in Kent, United Kingdom. It explored the contributing factors at different levels of the healthcare system and provides insights into the relationships between hospital and clinical management. The findings highlight the value of considering cross-level and whole-system issues in understanding infection outbreaks. The study's findings and approach have implications for the prevention hospital-related infections
Nayak and Waterson (2016)	AcciMap was used to uncover the systemic factors associated with two <i>E. coli</i> outbreaks of in the United Kingdom, one in 1996 and another in 2005. The contributing causes of these outbreaks were identified by examining human errors and organizational issues within food production process as well as understanding the immediate causes of the outbreaks and address problems within the system that may have existed before the outbreaks occurred. As a result, the study highlights the need for a systemic approach to food safety and the importance of addressing underlying problems in the system to prevent such outbreaks from occurring in the future
Diaz De Oleo et al. (2022)	The purpose of this study was to investigate three established norovirus incidents using the AcciMap incident analysis approach to determine its effectiveness in informing food safety policies the design. The research findings from the AcciMap analysis reveal common contributing factors such as poor inspections, lack of regular monitoring of quality of water supply, inadequate management of wastewater, and ineffective communication that led to each incident across the hierarchical levels within a socio-technical system. The value of the AcciMap approach is that it does not limit the analysis to individual components or specific types of incident, allowing for a more holistic and interconnected risk assessment
Thatcher et al. (2020)	The research includes a practical application of two of the tools (AcciMap and system theoretic accident mapping and processes) to a real problem within the transnational food integrity system. The study discusses the implications of the AcciMap analysis for understanding and addressing food fraud and related issues. It highlights the need for a comprehensive approach to address food fraud (the 2013 European horsemeat scandal) and its underlying causes within the food system, focusing on multiple levels of the system, from government to consumers. It was concluded that the needs for new methods or adaptations of existing methods are needed to better understand and address dynamic, adaptive systems in the context of sustainability, in order to meet the demands of complex, evolving systems

its ability to be used as a tool to design an FSMS as well as to retrospectively assess an existing HACCP plan and the associated FSMS at an organizational level in the event of the need for revalidation and reverification following an incident. However, the revalidation of the HACCP plan itself is limited as it may not, depending on the scope of the

HACCP, address all levels of the socio-technical food system (see Figure 6). National FS plans would also need to follow a similar approach in the event of an FBD outbreak or the identification of a novel, emergent, FS hazard.

An existing FSMS is reviewed on an ongoing basis as defined within the FSMS. In terms of HACCP principles

TABLE 2 Comparison of the advantages of Accident Map (AcciMap), functional resonance accident model (FRAM), hazard analysis critical control point (HACCP), and systems theoretical accident model and processes (STAMP) approaches for holistic incident analysis.

Description of advantage of systematic tool	AcciMap	FRAM	HACCP	STAMP	Comments
Description of accidents within a single diagram	Yes	Yes	No	No	
Description of accidents in hierarchical level	Yes	No	No	Yes	
Proximal sequence of events and influences	Yes	Yes	No	Yes	Flow diagrams are developed through HACCP, but they tend to be rudimentary and are often generic
Simplicity of identifying the causes of accident	Yes	Yes	No	No	
Identification of contributing factors close to or far from the accident	Yes	Yes	No	Yes	The HACCP Plan would be revalidated following an incident but not explicitly through a sociotechnical lens
Provision of recommendations for the control structure	Yes	Yes	Yes	Yes	Recommendations via the revalidation of a HACCP plan may be linear, epidemiological as there is no explicit requirement for a systematic assessment
Description of events and actions	Yes	No	No	Yes	A HACCP Plan revalidation may not address all the levels of the socio-technical system as shown in Figure 6, i.e., analysis of top-level contributory factors may be absent
Description of components of system	No	Yes	No	Yes	
Providing enough information about system structure	No	No	No	No	
Taxonomy of errors or failures modes	No	Yes	No	Yes	
Focus on operators and functions	No	Yes	Yes	Yes	A HACCP plan revalidation may focus on operators and functions but may not consider all socio-technical levels
Considering the environmental conditions (equipment and surroundings)	Yes	Yes	Yes	Yes	
Identifying singular root causes for accidents	No	No	Yes	No	A HACCP Plan revalidation may conclude that there is a singular root cause for an FSI
Definition of system boundaries	Yes	No	Yes	Yes	The scope of the HACCP plan will define boundaries, but the boundary may be the organization itself so any analysis in this instance will be limited in terms of socio-technical levels covered
Include multiple feedback loop	No	No	No	Yes	The consideration of multiple feedback loops in a HACCP plan revalidation would depend on the skills of the HACCP team it is not an inherent element of the methodology
Providing a context to identify system safety improvements	Yes	Yes	Yes	Yes	
Identification of the control and feedback inadequacies	No	No	Yes	Yes	This aspect may only be considered for a HACCP plan revalidation in the context of the scope of the HACCP and the associated boundaries

(Continues)

TABLE 2 (Continued)

Description of advantage of systematic tool	AcciMap	FRAM	HACCP	STAMP	Comments
Empirical data are not required	Yes	Yes	No	Yes	Some empirical data would be required to revalidate a HACCP plan
Minimized level of system information is required for analysis	No	No	No	No	
Easier to be implemented	Yes	No	Yes	No	
Providing adequate guidance regarding the methodology	Yes	Yes	Yes	No	
Appropriate for use in a variety of contexts	Yes	Yes	Yes	Yes	
Ability to quantify the accident occurrence and yield probabilities	No	No	No	No	
Is not affected by analyst bias	No	No	No	No	
Easy to disseminate results to nonexperts	Yes	No	No	No	

Source: Adapted from Yousefi et al. (2019), Delikhoon et al. (2022), and Ma et al. (2022).

revalidation, this includes ensuring critical limits at critical control points and prerequisite programs are still valid, as well as the wider HACCP plan. Deviations from the planned activities within the HACCP plan or deviations in terms of the actual safety of food products may be identified during routine monitoring and verification activities. Appropriate corrective and preventive action will require interventions from the organization to ensure that food remains safe and FSMSs are effectively implemented. It is important to distinguish here between routine revalidation as part of an annual review of the HACCP system and revalidation following an FSI or FBD outbreak. Revalidation as part of annual review processes of the HACCP plan and the FSMS means obtaining evidence that the control measures are still capable of effectively managing FS (Dzwolak, 2019) alongside verification activities that ensure the controls are being implemented effectively and are complied with. The critical limit at a CCP, according to Codex Alimentarius is a criterion, observable or measurable, relating to a control measure at a CCP which separates acceptability from unacceptability of the food with regard to FS. Revalidation ensures that the critical limits that have been set are still appropriate, or in the event, they need to be amended, ensures that appropriate critical limits are set and they are valid, for example, specific temperature, time, or pH. Revalidation following an FSI is a much more focused process considering those control measures that relate specifically to the context of the FSI, for example, a pasteurizer failure, hygiene failure, or a loss of control in terms of metal contamination of a final product.

Although much has been written about FSMS verification in the literature, there is scant academic discourse

with regard to the validation of FSMS and revalidation processes in the event of an FSI or FBD outbreak. In the early adoption of HACCP, validation was a focus of attention. Scott (2005, p. 497) defined validation as “the element of verification focused on collecting and evaluating scientific and technical information to determine whether the HACCP plan, when properly implemented, will effectively control the hazards.” Validation processes are informed by data drawn together not only within the business, but also externally, for example, if there is an FSI with a similar business. Product and process validation, and revalidation when required, is an essential aspect of designing appropriate, resilient FSMS that are capable of consistently producing safe food (Manning, 2013). Revalidation of HACCP plans and associated FSMSs reflects that over a period of time, a HACCP plan and associated FSMS will require updating or revision when there are significant changes to either regulatory, scientific, or technical information that underpins a HACCP plan, or there have been changes to products, operations, and/or processes. An example would be where a recent food fraud incident highlighted a realizable FS issue, for example, lead adulteration associated with cinnamon powder. On discovering this “new knowledge,” it would be reasonable to expect that an organization using cinnamon powder as an ingredient would revalidate their existing FS controls associated with that ingredient and include appropriate preventive measures within the HACCP plan. These specific actions need to be undertaken to ensure that the HACCP plan is appropriate and all potential, reasonable FS hazards are suitably controlled (Fortin, 2011; Sperber, 1998; Surak, 2015). Revalidation of analytical tests

especially microbial tests is also important (On et al., 2013), and revalidation of quality assurance reference standards (Anderson & Cunningham, 2000) to ensure their efficacy. Revalidation is essential when failures are identified, or vulnerabilities or weaknesses arise in the FSMS, for example, through the identification of new information, improvement in scientific models, changes in risk characterization or identification of new hazards or characteristics of hazards which could, if not addressed, lead to an FSI (Scott, 2005). Revalidation of skills and knowledge has been a focus to assure human performance in medicine (Archer & de Bere, 2013), and in terms of the efficacy of cleaning systems over time in food settings in line with a revalidation policy (Schmitt & Moerman, 2016). Sharma et al. (2018) argued that revalidation is essential following certain “modifications” of a product or the process in which it is produced, specifically a change in ingredients and processing materials, to the source of ingredients and processing materials, for example, a new supplier, changes to packaging materials and changes to equipment or the plant/facility. However, the discourse on revalidation activities, particularly following an FSI, is tactical rather than systematic and does not reflect the approaches proposed in systematic accident analysis. Systems-based accident analysis tools have proven useful and are well-established approaches but have had little exposure in specific FS research and investigations, other than those examples described here in this paper. In particular, applying AcciMap, STAMP, and FRAM has played an important role in accident investigations and analysis to identify potential risk factors more generally and with particular focus on FS. All approaches share common characteristics such as their socio-technical nature as the underlying concept, the hierarchical and systemic structural approach, and the graphical representation. This is in contrast with the HACCP approach where the dual aspects of HACCP and building FS-culture are being integrated more commonly together. Common to all three systematic accident analysis approaches is that the analysis process traditionally follows a retrospective approach to examine the accident/incident and identify the contributory factors involved. From a socio-technical perspective, they examine the loss of control, aspects of safety, unexpected failures, and contributory factors identifying the vulnerabilities and weaknesses in the entire system, considering the exchange between the human, equipment, internal, and external organizational aspects and their interactions in a determined system (Belmonte et al., 2011; Qureshi, 2007). For instance, the focus of FRAM is on understanding how combinations of normal everyday performance variability can result in unforeseen outcomes (Hollnagel et al. 2014). It describes the relationships among factors based on their functional dependencies and examines the aggregation or coupling of variability in the system.

An example of where FRAM has been applied in the food sector is with regard to fipronil contamination of eggs (Nayak et al., 2022). The application of FRAM here considered contributory factors to the incident on farm, in the wider supply network, and associated with decisions taken by policymakers and regulators and the impact on consumers.

3.1 | Systems-based and hierarchical levels

Both STAMP and AcciMap employ a systemic and hierarchical approach to the analysis of complex events and systems. This makes them valuable tools in safety management and FSI. These systematic tools are appropriate to address complex system issues (Qiao et al., 2019). The hierarchical structure of some of the models, such as the AcciMap and STAMP, incorporate a multi-organizational layer's structure to depict the levels of the socio-technical system and the control structures within each level (Patriarca et al., 2022; Wang et al., 2016), allowing system-level identification of the causal scenario, contributory factors, flaws, and potential risks at each level (Karanikas & Roelen, 2019). The AcciMap framework typically features six explicit system levels in the model (government, regulatory, company, management, staff, equipment, and surroundings). Differences such as the stage of the food supply chain, for example, farm, manufacturer, resources available, and political factors associated with government are considered here. One limitation in these system levels in the context of applying this model to FSI is that it does not explicitly have a level that focuses on consumers and their role in perpetuating an FSI or FBD outbreak. However, it could be argued that the application of HACCP principles again does not have a phase that explicitly considers the non-compliant behavior of consumers.

However, researchers have shown some exceptions in studies applying a modified AcciMap in terms of the label or number in the system levels of the framework (Kee et al., 2017; Lee et al., 2017; Nayak & Waterson, 2016). Other studies looked at the “outcomes” level that included the proximal factors to an FBD outbreak (Diaz De Oleo et al., 2022; Nayak & Waterson, 2016). Furthermore, some studies have applied an expanded version of the original AcciMap hierarchical structure at the top system level, for example, including international committees and national committees (Hamim et al., 2020a; Stanton & Salmon, 2020). They conclude that it is necessary to recognize a high level from a system perspective, including international influences and contributory factors that operate above the government level, that is, the supranational level of global food policy. International standardization

and harmonization of policy in the food system, often mediated by international committees, has accelerated complex changes at regional, national, and global levels, increasing the degree of influence of a range of stakeholders, including nongovernmental organizations together with governments and their regulatory bodies. Therefore, the extended AcciMap and its generic nature seem more flexible to consider the upper level of the socio-technical food system when trying to identify and address contributing factors from existing and transitioning international and national standards, such as Codex among others that influence the food system and food supply chains.

Similarly, to AcciMap, STAMP specifies the system levels for consideration (Igene et al., 2022) and largely adopts a systems-based view that considers all components in the socio-technical system (government level: including regulators and legislature). Therefore, the model has demonstrated good applicability to the international context (Salmon et al., 2016). Conversely, the system levels on the FRAM model have to be implied because the model itself does not consider upper levels in the system as other models. This too is true of HACCP principles which have been more routinely applied to the consideration of FS. This lack of implicit socio-technical systems within the FRAM approach has been considered an advantage through avoiding the hierarchy prominence of the system based on function making the analysis more concise, potentially important when there are high levels of uncertainty in the characterization of the levels, or the incident being considered (Bjerga et al., 2016). In addition, FRAM does not consider multiple contributing factors and actors (Stanton, 2019). The STAMP and FRAM approaches consider more closely the elements per process or function in their analysis, which differs from the AcciMap, which described the events and actions performed in the system (Igene & Ferguson, 2023).

3.2 | Models' analysis process and system behaviors

The approach to system behaviors varies between systems-based models. Not all models describe the process in detail, as seen in the AcciMap, where certain elements such as feedback availability and system goals are only partially described and implicitly addressed (Underwood & Waterson, 2013). Furthermore, the process and details are provided in the FRAM, and the STAMP goes beyond the mere description of events and causal factors to provide a full description of the reasons for unsafe control actions (Igene & Ferguson, 2023). In this context, models such as STAMP and FRAM are particularly explicit about the safety-related objectives that the system is try-

ing to achieve. These objectives are outlined at different stages of the analysis, accompanied by the representation of feedback pathways. STAMP places particular emphasis on the critical role of feedback mechanisms in maintaining safety outcomes. In contrast, the feedback channel is not outlined in the AcciMap model and needs to be inferred in the FRAM model (Karanikas et al., 2020).

3.3 | Systems-based model incident communication

The use of graphical representations, such as maps or diagrams, to visually depict the contributory relationships and interdependencies between factors within the system is a key feature of these systematic models. The AcciMap model, for example, enables a comprehensive analysis of the entire FSI. It facilitates the identification of actions, causal links, and factors that contribute to FS problems, such as food contamination incidents, effectively capturing these elements and their interrelationships throughout the system (Igene & Ferguson, 2023). The benefits of the diagrams are that they provide a visual and improved understanding of the nuances of the FSI through its proximal sequence of events, interactions, and mapping of interconnected relationships. Furthermore, Underwood and Waterson (2013) highlighted that the AcciMap diagram provides a visually appealing and effective means of communicating complex incidents, including FSI, within socio-technical systems. In the FRAM model, an incident can be described in a single diagram, similar to the AcciMap. The FRAM diagram analyzes the different functions and the links between each function. In addition, design software can be used to design the diagrams, for example, FRAM and STAMP models can be designed and displayed using the FRAM Model Visualizer software for FRAM and the STAMP Workbench for STAMP. These tools not only facilitate the analysis construction process by providing step-by-step guidance to analysts but also help to effectively communicate the analysis results in an understandable way (Karanikas et al., 2020; Patriarca et al., 2022; Qiao et al., 2019). The system-based model utilizes diagrams and visualization tools to analyze and communicate findings, which can prove beneficial in FS risk communication, especially when used for internal risk communication. The diagrams and analyses reveal the FS aspect(s) that was not met. The designed tools allow for easy visualization and exchanging of data between managers, floor staff, and food handlers, as well as their views on associated risks and factors. This can enhance both risk management and risk assessment. Additionally, an FS training program could be developed based on these

findings, as there is a specific emphasis on FS aspects in the critique of the FSI.

3.4 | Systems-based boundaries and feedback channels

Difficulty in identifying some factors that have led to FSMS failures, FSIs, or FBD outbreaks can arise from the fact that the latent conditions and active errors that have contributed to the accident are actually located quite some distance from the location of the incident, that is, where it is being actualized (Griggs, 2012). As a consequence, some latent conditions and active errors/failures remain unnoticed during revalidation processes, especially if a linear relationship was assumed and/or they sit outside the boundary defined for the HACCP Plan and FSMS. This means that the latent conditions remain as systemic weaknesses either in the FSMS, or within the external environment and they can eventually create a scenario where individuals commit mistakes or processes fail, sometimes repeatedly. Repeat accidents or incidents, what has been described as supply chain *déjà-vu* and a failure to learn from previous events, can be linked to high levels of overconfidence, complexity, and complacency in food organizations (Manning et al., 2021). Aligning the safety appraisal literature considered in this paper with the FS literature, Fotopoulos et al.'s (2009) work highlights latent constructs in terms of organizational characteristics (PRPs, equipment, and verification procedures) and human resource characteristics (employees' availability, commitment, training, and motivation) which are of major importance in implementing and verifying an effective socio-technical FSMS. The strengths and weaknesses of the three selected tools have been considered with regard to FS management, with particular emphasis on the revalidation and reverification of FS plans and FSMS following an incident. Systems-based accident analysis of FSIs can uncover systemic failures and go beyond simply identifying the visible and surface-level individual errors committed by the front-line staff or cause-and-effect explanations of an FSI or FBD outbreak (Nayak & Waterson, 2016). In a wider context, graphically presenting a complete picture of the multiple, interactions, and relationships between these factors across multiple socio-technical levels is of value not only in determining what happened and what contributed to the incident, but also in identifying how revalidation and reverification activities can add value to prevent future incidents of the same type from occurring in the future. The ability to consider complex global food networks in this way is of value, as well as the ability to use qualitative information as a source of evidence and this can especially support FSI and FBD outbreak investigation

in developing countries where resources for epidemiological investigation are limited (Diaz De Oleo et al., 2022, 2023). Therefore, systemic accident analysis can improve the existing organizational FSMS and the FS-culture and support the application of optimum FS controls at organizational, supply chain, and food system levels especially in commercial and geopolitically sensitive situations.

4 | CONCLUDING THOUGHTS

Effective FS management relies on the understanding of the factors that contribute to FSI especially FBD outbreaks and the means for their mitigation and control. This review has explored the application of systems-based accident analysis tools to both the design of FSMS and the investigation of FSI and application of FSMS revalidation processes. The study has compared and contrasted the diverse characteristics of linear, epidemiological, and systematic accident analysis tools and HACCP and the types and depth of qualitative and quantitative analysis they promote. The application of linear accident analysis such as the SCM has been proposed to enhance the design of FSMS by improving the layers of defense for FS (da Cunha et al., 2022). However, this model, similar to other sequential and epidemiological models, fails to represent the nonlinear dynamics of a complex socio-technical food system and how these factors are associated with, and influence, FS outcomes. One SCM-based model of interest is the HFACS framework. Despite HFACS framework having been applied to multiple domains, adapting the framework to the public health domain remains a novel approach (Bickley & Torgler, 2021). This framework also has some limitations due to its aviation accident taxonomy-based nature, making it less appropriate when used outside the aviation domain (Fu et al., 2017).

Systems-based accident analysis tools, such as the AcciMap, FRAM, and STAMP, have been compared and contrasted. They are flexible systematic approaches to analyzing FSI within a socio-technical food system which is complex and continually evolving. They can also be applied at organizational, supply chain, or wider food system levels. As with the application of HACCP principles, the process for their use is time-consuming and requires skilled users to achieve optimum outcomes in their application. This would be a barrier to their application by small organizations that do not have the resources or capabilities required. Systemic accident analysis models such as AcciMap endeavor to describe the complex interrelationships and interdependencies among the different components in socio-technical food systems, for example, human factors and organizational aspects in a multi-levelled hierarchical framework. The systematic

approaches have transitioned from the single, linear often reductionist approach of considering individuals and processes as a single point of failure in FSI and FBD outbreaks to developing systemic analysis models that simultaneously recognize the role of regulators, legislation, the presence and adoption of an FSMS and the maturity of FS-culture at the organizational level and collectively across the supply chain. Despite the diversity of models and approaches to evaluate and analyze FSI, some models are more widely proposed in the food science literature than others based primarily on their practicality of application. This research contributes to existing research by providing a review of how systems-based accident analysis tools can be applied in the FS context as well as framing how these tools can inform revalidation processes to prevent reoccurrence of FSI or FBD outbreaks. These models also can utilize both qualitative and quantitative data bringing together a much more socio-technical approach to ensuring safe food supply.

AUTHOR CONTRIBUTIONS

Dileyni Díaz De Oleo: Conceptualization; investigation; writing—original draft; writing—review and editing; visualization. **Louise Manning:** Writing—review and editing; supervision. **Lynn McIntyre:** Writing—review and editing; supervision. **Nicola Randall:** Writing—review and editing; supervision. **Rounaq Nayak:** Writing—review and editing; supervision.

ACKNOWLEDGMENTS

The work is sponsored by the Ministry of Higher Education Science and Technology, Dominican Republic Government.

CONFLICTS OF INTEREST STATEMENT

None.

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How to cite this article: Oleo, D. D. D., Manning, L., McIntyre, L., Randall, N., & Nayak, R. (2024). The application of systematic accident analysis tools to investigate food safety incidents. *Comprehensive Reviews in Food Science and Food Safety*, 23, e13344. <https://doi.org/10.1111/1541-4337.13344>